1. Identification

Product identifier: HP ElectroInk Invisible Red Ink
MPS-2472-41

Other means of identification: Not available.


Recommended restrictions: None known.

Company identification: HP
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020

HP health effects line (Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Customer Care Line (Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements:
- Hazard symbol: None.
- Signal word: None.
- Hazard statement: The mixture does not meet the criteria for classification.
- Precautionary statement:
  - Prevention: Not available.
  - Response: Not available.
  - Storage: Not available.
  - Disposal: Not available.
- Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum hydrocarbon</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;90</td>
</tr>
<tr>
<td>Trade secret</td>
<td></td>
<td>Proprietary</td>
<td>&lt;5</td>
</tr>
</tbody>
</table>

Composition comments: This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation: If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.
Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

Ingestion
Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Not available.

Fire-fighting equipment/instructions
Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Not available.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities
Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

8. Exposure controls/personal protection

Occupational exposure limits
No exposure limits noted for ingredient(s).

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 75%. TWA = 171ppm (1200 mg/m3).

Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment
Eye/face protection
Not available.

Skin protection
Hand protection
Not available.

Other
Not available.

Respiratory protection
Not available.

Thermal hazards
Not available.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.
9. Physical and chemical properties

- **Appearance**: Paste
- **Physical state**: Solid.
- **Color**: Transparent
- **Odor**: mild hydrocarbon-like
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point/freezing point**: Not available.
- **Initial boiling point and boiling range**: Not available.
- **Flash point**: Not available.
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.
- **Upper/lower flammability or explosive limits**
  - **Flammability limit - lower (%)**: Not available.
  - **Flammability limit - upper (%)**: Not available.
  - **Explosive limit - lower (%)**: Not available.
  - **Explosive limit - upper (%)**: Not available.
- **Vapor pressure**: Not available.
- **Solubility(ies)**
  - **Solubility (water)**: Not soluble
- **Partition coefficient (n-octanol/water)**: Not available.
- **Auto-ignition temperature**: Not available.
- **Decomposition temperature**: Not available.
- **Viscosity**: Not available.
- **Other information**
  - **Specific gravity**: 0.84
  - **VOC (Weight %)**: 700 g/L

10. Stability and reactivity

- **Reactivity**: Not available.
- **Chemical stability**: Stable under recommended storage conditions.
- **Possibility of hazardous reactions**: Will not occur.
- **Conditions to avoid**: Not available.
- **Incompatible materials**: This product may react with strong oxidizing agents.
- **Hazardous decomposition products**: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

- **Symptoms related to the physical, chemical and toxicological characteristics**: Not available.
- **Information on toxicological effects**
  - **Acute toxicity**: Based on available data, the classification criteria are not met.
  - **Skin corrosion/irritation**: Not classified.
  - **Serious eye damage/eye irritation**: Not classified.
Respiratory or skin sensitization
  Respiratory sensitization  Not classified.
  Skin sensitization  Not classified.
Germ cell mutagenicity  Not classified.
Carcinogenicity  Not classified.
Reproductive toxicity  Not classified.
Specific target organ toxicity  Not classified.
  - single exposure
Specific target organ toxicity  Not classified.
  - repeated exposure
Aspiration hazard  Not classified.
Further information  Complete toxicity data are not available for this specific formulation.

Refer to Section 2 for potential health effects and Section 4 for first aid measures.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade secret (CAS Proprietary)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50 Rat</td>
<td></td>
<td>&gt;= 5000 mg/kg</td>
</tr>
</tbody>
</table>

12. Ecological information
Aquatic toxicity  This product has not been tested for ecological effects.

Persistence and degradability  Not available.
Bioaccumulative potential  Not available.
Mobility in soil  Not available.
Other adverse effects  Not available.

13. Disposal considerations
Disposal instructions  Dispose of in compliance with federal, state, and local regulations.

14. Transport information
DOT  Not regulated as dangerous goods.
IATA  Not regulated as dangerous goods.
IMDG  Not regulated as dangerous goods.

ADR  Not regulated as dangerous goods.

Further information  Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information
US federal regulations  US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.
  US TSCA 12(b): Does not contain listed chemicals.

  TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)  Not regulated.
  CERCLA Hazardous Substance List (40 CFR 302.4)  Not listed.
SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
US. Massachusetts RTK - Substance List
Not regulated.

US. New Jersey Worker and Community Right-to-Know Act
Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.

US. Rhode Island RTK
Not regulated.

US. California Proposition 65
Not Listed.

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision
Issue date 05-Jun-2014
Revision date 16-Sep-2015
Version # 03

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision Information
Product and Company Identification: Synonyms
Hazard(s) identification: Hazard statement
Hazard(s) identification: Supplemental information
Physical & Chemical Properties: Multiple Properties
Toxicological information: Aspiration hazard
Toxicological information: Corrosivity
Toxicological information: Eye contact
Toxicological information: Mutagenicity
Toxicological information: Reproductivity
Toxicological information: Respiratory sensitization
Toxicological information: Skin contact
Toxicological information: Specific target organ toxicity - repeated exposure
Toxicological information: Specific target organ toxicity - single exposure
Other information, including date of preparation or last revision: Disclaimer
Material name: MPS-2472-41

9598  Version #: 03  Revision date: 16-Sep-2015  Issue date: 05-Jun-2014