SAFETY DATA SHEET

1. Identification

Product identifier
HP ElectroInk Invisible Red Ink
MPS-2472-31

Other means of identification
Not available.

Recommended use

Recommended restrictions
None known.

Company identification
HP
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020

HP health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Not classified.

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements

| Hazard symbol | None. |
| Signal word   | None. |
| Hazard statement | The mixture does not meet the criteria for classification. |

Precautionary statement

| Prevention | Not available. |
| Response   | Not available. |
| Storage    | Not available. |
| Disposal   | Not available. |

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum hydrocarbon</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;90</td>
</tr>
<tr>
<td>Trade secret</td>
<td>Proprietary</td>
<td></td>
<td>&lt;5</td>
</tr>
</tbody>
</table>

Composition comments
This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation
If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.
### 5. Fire-fighting measures

<table>
<thead>
<tr>
<th>Suitable extinguishing media</th>
<th>Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unsuitable extinguishing media</td>
<td>None known.</td>
</tr>
<tr>
<td>Specific hazards arising from the chemical</td>
<td>None known.</td>
</tr>
<tr>
<td>Special protective equipment and precautions for firefighters</td>
<td>Not available.</td>
</tr>
<tr>
<td>Fire-fighting equipment/instructions</td>
<td>Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.</td>
</tr>
</tbody>
</table>

### 6. Accidental release measures

| Personal precautions, protective equipment and emergency procedures | Wear appropriate personal protective equipment. |
| Methods and materials for containment and cleaning up | Not available. |
| Environmental precautions | Do not let product enter drains. Do not flush into surface water or sanitary sewer system. |

### 7. Handling and storage

| Precautions for safe handling | Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. |
| Conditions for safe storage, including any incompatibilities | Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight. |

### 8. Exposure controls/personal protection

| Occupational exposure limits | No exposure limits noted for ingredient(s). |
| Biological limit values | No biological exposure limits noted for the ingredient(s). |
| Exposure guidelines | Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 75%. TWA = 171ppm (1200 mg/m3). |
| Appropriate engineering controls | Use in a well ventilated area. |
| Individual protection measures, such as personal protective equipment |  |
| Eye/face protection | Not available. |
| Skin protection |  |
| Hand protection | Not available. |
| Other | Not available. |
| Respiratory protection | Not available. |
| Thermal hazards | Not available. |
| General hygiene considerations | Handle in accordance with good industrial hygiene and safety practice. |
9. Physical and chemical properties

Appearance: Paste
   Physical state: Solid.
   Color: Transparent
   Odor: Mild hydrocarbon-like
   Odor threshold: Not available.
   pH: Not available.
   Melting point/freezing point: Not available.
   Initial boiling point and boiling range: Not available.
   Flash point: Not available.
   Evaporation rate: Not available.
   Flammability (solid, gas): Not available.

Upper/lower flammability or explosive limits
   Flammability limit - lower (%): Not available.
   Flammability limit - upper (%): Not available.
   Explosive limit - lower (%): Not available.
   Explosive limit - upper (%): Not available.
   Vapor pressure: Not available.

Solubility(ies)
   Solubility (water): Not soluble
   Partition coefficient (n-octanol/water): Not available.
   Auto-ignition temperature: Not available.
   Decomposition temperature: Not available.
   Viscosity: Not available.

Other information
   Specific gravity: 0.84
   VOC (Weight %): 700 g/L

10. Stability and reactivity

Reactivity: Not available.
Chemical stability: Stable under recommended storage conditions.
Possibility of hazardous reactions: Will not occur.
Conditions to avoid: Not available.
Incompatible materials: This product may react with strong oxidizing agents.
Hazardous decomposition products: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics: Not available.

Information on toxicological effects
Acute toxicity: Based on available data, the classification criteria are not met.
Skin corrosion/irritation: Not classified.
Serious eye damage/eye irritation: Not classified.
Respiratory or skin sensitization

- **Respiratory sensitization** Not classified.
- **Skin sensitization** Not classified.
- **Germ cell mutagenicity** Not classified.
- **Carcinogenicity** Not classified.
- **Reproductive toxicity** Not classified.
- **Specific target organ toxicity** Not classified.
- **- single exposure**
- **Specific target organ toxicity** Not classified.
- **- repeated exposure**
- **Aspiration hazard** Not classified.

**Further information** Complete toxicity data are not available for this specific formulation.

Refer to Section 2 for potential health effects and Section 4 for first aid measures.

### Components

<table>
<thead>
<tr>
<th>Trade secret (CAS Proprietary)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Acute</strong></td>
</tr>
<tr>
<td><strong>Oral</strong></td>
</tr>
<tr>
<td>LD50</td>
</tr>
<tr>
<td>Rat</td>
</tr>
<tr>
<td><strong>Test Results</strong></td>
</tr>
<tr>
<td>&gt;= 5000 mg/kg</td>
</tr>
</tbody>
</table>

### 12. Ecological information

**Aquatic toxicity** This product has not been tested for ecological effects.

**Persistence and degradability** Not available.

**Bioaccumulative potential** Not available.

**Mobility in soil** Not available.

**Other adverse effects** Not available.

### 13. Disposal considerations

**Disposal instructions** Dispose of in compliance with federal, state, and local regulations.

### 14. Transport information

**DOT** Not regulated as dangerous goods.

**IATA** Not regulated as dangerous goods.

**IMDG** Not regulated as dangerous goods.

**ADR** Not regulated as dangerous goods.

**Further information** Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

### 15. Regulatory information

**US federal regulations**

- **US EPA TSCA Inventory:** All chemical substances in this product comply with all rules or orders under TSCA.
- **US TSCA 12(b):** Does not contain listed chemicals.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)** Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)** Not listed.
SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
- Immediate Hazard - No
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312
Hazardous chemical
No

Other federal regulations
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
US. Massachusetts RTK - Substance List
Not regulated.

US. New Jersey Worker and Community Right-to-Know Act
Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.

US. Rhode Island RTK
Not regulated.

US. California Proposition 65
Not listed.

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision
Issue date 05-Jun-2014
Revision date 16-Sep-2015
Version # 03

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision Information
Product and Company Identification: Synonyms
Hazard(s) identification: Hazard statement
Hazard(s) identification: Supplemental information
Physical & Chemical Properties: Multiple Properties
Toxicological information: Aspiration hazard
Toxicological information: Corrosivity
Toxicological information: Eye contact
Toxicological information: Mutagenicity
Toxicological information: Reproductivity
Toxicological information: Respiratory sensitization
Toxicological information: Skin contact
Toxicological information: Specific target organ toxicity - repeated exposure
Toxicological information: Specific target organ toxicity - single exposure
Other information, including date of preparation or last revision: Disclaimer
Material name: MPS-2472-31
9598  Version #: 03  Revision date: 16-Sep-2015  Issue date: 05-Jun-2014

Manufacturer information
HP Indigo BV
Startbaan 16
1187 XR Amstelveen
The Netherlands
(Direct) 1-503-494-7199
(Toll-free within the US) 1-800-457-4209

Explanation of abbreviations

ACGIH  American Conference of Governmental Industrial Hygienists
CAS   Chemical Abstracts Service
CERCLA Comprehensive Environmental Response Compensation and Liability Act
CFR   Code of Federal Regulations
COC   Cleveland Open Cup
DOT   Department of Transportation
EPCRA Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC  International Agency for Research on Cancer
NIOSH National Institute for Occupational Safety and Health
NTP   National Toxicology Program
OSHA Occupational Safety and Health Administration
PEL   Permissible Exposure Limit
RCRA Resource Conservation and Recovery Act
REC   Recommended
REL   Recommended Exposure Limit
SARA Superfund Amendments and Reauthorization Act of 1986
STEL  Short-Term Exposure Limit
TCLP Toxicity Characteristics Leaching Procedure
TLV   Threshold Limit Value
TSCA  Toxic Substances Control Act
VOC   Volatile Organic Compounds