SAFETY DATA SHEET

1. Identification

Product identifier
HP Imaging Agent
MCH-0061-41

Other means of identification
Synonyms
Part Number MCH-0061-41

Recommended use

Recommended restrictions
None known.

Company identification
HP
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020

HP health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Acute toxicity, oral Category 4
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Aspiration hazard Category 1

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements

Signal word
Danger

Hazard statement
Harmful if swallowed.
May be fatal if swallowed and enters airways.
Causes skin irritation.
Causes serious eye irritation.

Precautionary statement

Prevention
Wash hands thoroughly after handling.
Wear protective gloves/protective clothing/eye protection/face protection.
Do not eat, drink or smoke when using this product.

Response
If swallowed: Immediately call a poison center/doctor.
If swallowed: Rinse mouth. Do NOT induce vomiting.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation occurs: Get medical advice/attention.

Storage
Store locked up.
Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum hydrocarbon</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;90</td>
</tr>
<tr>
<td>Trade secret</td>
<td>Proprietary</td>
<td></td>
<td>&lt;7.5</td>
</tr>
<tr>
<td>Trade secret</td>
<td>Proprietary</td>
<td></td>
<td>&lt;2.5</td>
</tr>
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</table>

Composition comments
This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation
If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Immediately take off all contaminated clothing. Wash clothing separately before reuse. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

Ingestion
Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
Refer to section 10.

Special protective equipment and precautions for firefighters
Not available.

Fire-fighting equipment/instructions
Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

Specific methods
Move container from fire area if it can be done without risk. Evacuate area and fight fire from a safe distance.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
In case of large spills, follow all facility emergency response procedures. Soak up with inert absorbent material. Slowly vacuum or sweep the material into a bag or other sealed container. Dispose of in compliance with federal, state, and local regulations. See also section 13 Disposal considerations.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.
7. Handling and storage

Precautions for safe handling
Avoid prolonged or repeated skin contact with this material. Avoid contact with skin, eyes and clothing.
Keep away from open flames, hot surfaces and sources of ignition.
Do not reuse the empty container. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities
Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>ACGIH Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade secret (CAS Proprietary)</td>
<td>STEL</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>0.5 mg/m³</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 85%. TWA = 171ppm (1200 mg/m³).

Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection
Not available.

Skin protection

Hand protection
Not available.

Other
Not available.

Respiratory protection
Not available.

Thermal hazards
Not available.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.
Use personal protective equipment to minimize exposure to skin and eye.

9. Physical and chemical properties

Appearance
clear liquid

Physical state
Liquid.

Color
Light yellow.

Odor
mild hydrocarbon-like

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.

Initial boiling point and boiling range
370.4 °F (188 °C) (based on petroleum hydrocarbon)

Flash point
147.2 °F (64.0 °C) Pensky-Martens Closed Cup (based on Petroleum Hydrocarbon)

Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.
Solubility(ies)

**Solubility (water)**
Not soluble

**Partition coefficient**
(n-octanol/water)
Not available.

**Auto-ignition temperature**
Not available.

**Decomposition temperature**
Not available.

**Viscosity**
Not available.

**Other information**

- **Specific gravity**
  0.8

- **VOC (Weight %)**
  710 g/L (5.92 lbs/gal. US)

### 10. Stability and reactivity

**Reactivity**
Not available.

**Chemical stability**
Stable under recommended storage conditions.

**Possibility of hazardous reactions**
Will not occur.

**Conditions to avoid**
Not available.

**Incompatible materials**
This product may react with strong oxidizing agents.

**Hazardous decomposition products**
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

### 11. Toxicological information

**Symptoms related to the physical, chemical and toxicological characteristics**
Not available.

**Information on toxicological effects**

- **Acute toxicity**
  Harmful if swallowed.

- **Skin corrosion/irritation**
  Causes skin irritation.

- **Serious eye damage/eye irritation**
  Causes serious eye irritation.

**Respiratory or skin sensitization**

- **Respiratory sensitization**
  Not classified.

- **Skin sensitization**
  Not classified.

- **Germ cell mutagenicity**
  Not classified.

- **Carcinogenicity**
  Not classified.

- **Reproductive toxicity**
  Not classified.

- **Specific target organ toxicity - single exposure**
  Not classified.

- **Specific target organ toxicity - repeated exposure**
  Not classified.

- **Aspiration hazard**
  May be harmful if swallowed and enters airways.

**Further information**
This ink formulation has not been tested for toxicological effects.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade secret (CAS Proprietary)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>LD50</strong></td>
<td></td>
<td>&gt;= 2000 mg/kg</td>
</tr>
</tbody>
</table>

### 12. Ecological information

**Persistence and degradability**
Not available.

**Bioaccumulative potential**
Not available.

**Mobility in soil**
Not available.
Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Do not dispose of together with general office waste. Do not allow this material to drain into sewers/water supplies.

Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312
Hazardous chemical
No

Other federal regulations
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US. Massachusetts RTK - Substance List
Not regulated.

US. New Jersey Worker and Community Right-to-Know Act
Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.

US. Rhode Island RTK
Not regulated.

Material name: MCH-0061-41
9315 Version #: 03 Revision date: 11-Aug-2015 Issue date: 05-Jun-2014
US. California Proposition 65
Not Listed.

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 05-Jun-2014
Revision date 11-Aug-2015
Version # 03

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision Information
This document has undergone significant changes and should be reviewed in its entirety.

Manufacturer information
HP Indigo BV
Startbaan 16
1187 XR Amstelveen
The Netherlands
(Direct) 1-503-494-7199
(Toll-free within the US) 1-800-457-4209

Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>