Material Safety Data Sheet

1. Product and Company Identification

*Important Note:* As a solid, manufactured article, exposure to hazardous ingredients is not expected with normal use. This battery is an article pursuant to 29 CFR 1910.1200 and, as such, is not subject to the OSHA Hazard Communication Standard requirement. The information contained in this Material Safety Data Sheet contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.

**Commercial product name**
SAMSUNG SDI Li-ion rechargeable cell(including Li-ion polymer cell)
ICP, ICR, INR, PGF series.

**Use of the substance/preparation**
Lithium-Ion rechargeable cells

**Manufacturer**
SAMSUNG SDI Co., LTD

Address
HQ: 428-5, Gongse-dong, Giheung-gu, Yongin-si, Gyeonggi-do, Korea
Cheonan factory: 508 Sungsun-Dong Cheonan-si, Chungcheongnam-Do, Korea

**Company/undertaking identification**
Emergency Contact(Chemtrec)
1-800-424-9300: US and Canada / 1-703-527-3887: International

**Further Information**
Battery-System: Lithium-Ion (Li-ion)
Nominal Voltage: 3.0~4.0V
Rated Capacity: less than or equal to 5.0Ah
W rating: not more than 20Wh
Anode (negative electrode): based on intercalation graphite
Cathode (positive electrode): based on lithiated metal oxide
   (Cobalt, Nickel, Manganese or blended two or more of them)

**Remark:**
The information and recommendations set forth are made in good faith and believed to be accurate as of the date of preparation SAMSUNG SDI Co., Ltd. makes no warranty, expressed or implied, with respect to this information and disclaims all liabilities from reliance on it.

2. Hazards Identification

**Route(s) of Entry**
There is no hazard when the measures for handling and storage are followed.
Signs and Symptoms of Exposure
In case of cell damage, possible release of dangerous substances and a flammable gas mixture.

OSHA Hazard Communication: This material is not considered hazardous by the OSHA Hazard Communication Standard 29CFR 1910.1200.

Carcinogenicity (NTP): Not listed
Carcinogenicity (IARC): Not listed
Carcinogenicity (OSHA): Not listed

Special hazards for human health and environment
There is no hazard when the measures for handling and storage are followed.
In case of cell damage, possible release of dangerous substances and a flammable gas mixture.

2. Hazards Identification

Explication of special hazards for human health and environment
Not classified as dangerous according to directive 1999/45/EEC
There is no hazard when the measures for handling and storage are followed.
In case of cell damage, possible release of dangerous substances and a flammable gas mixture.

3. Composition/information on ingredients

Hazardous components

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Chemical name</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1307-96-6</td>
<td>Cobalt oxide</td>
<td>&lt; 30 %</td>
</tr>
<tr>
<td>1313-13-9</td>
<td>Manganese dioxide</td>
<td>&lt; 30 %</td>
</tr>
<tr>
<td>1313-99-1</td>
<td>Nickel oxide</td>
<td>&lt; 30 %</td>
</tr>
<tr>
<td>7440-44-0</td>
<td>Carbon</td>
<td>&lt; 30 %</td>
</tr>
<tr>
<td>-</td>
<td>Electrolyte (*)</td>
<td>&lt; 20 %</td>
</tr>
<tr>
<td>24937-79-9</td>
<td>Polyvinylidene fluoride (PVDf)</td>
<td>&lt; 10 %</td>
</tr>
<tr>
<td>7429-90-5</td>
<td>Aluminium foil</td>
<td>2 - 10 %</td>
</tr>
<tr>
<td>7440-50-8</td>
<td>Copper foil</td>
<td>2 - 10 %</td>
</tr>
<tr>
<td>-</td>
<td>Aluminium and inert materials</td>
<td>5 - 10 %</td>
</tr>
</tbody>
</table>

Full text of each relevant R phrase can be found in heading 16.

Further Information
For information purposes:
(*) Main ingredients: Lithium hexafluorophosphate, organic carbonates

Because of the cell structure the dangerous ingredients will not be available if used properly.
During charge process a lithium graphite intercalation phase is formed.

Mercury content: Hg < 0.1mg/kg
Cadmium content: Cd < 1mg/kg
Lead content: Pb< 10mg/kg
4. First Aid Measures

General information
The following first aid measures are required only in case of exposure to interior battery components after damage of the external battery casing.
Undamaged, closed cells do not represent a danger to the health.

After inhalation
Ensure of fresh air. Consult a physician.

After contact with skin
In case of contact with skin wash off immediately with plenty of water. Consult a physician.

After contact with eyes
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical treatment by eye specialist.

After ingestion
Drink plenty of water.
Call a physician immediately.

5. Fire Fighting Measures

Suitable extinguishing media
Cold water and dry powder in large amount are applicable.
Use metal fire extinction powder or dry sand if only few cells are involved.

Special hazards arising from the chemical
May form hydrofluoric acid if electrolyte comes into contact with water.
In case of fire, the formation of the following flue gases cannot be excluded:
Hydrogen fluoride (HF), Carbon monoxide and carbon dioxide.

Protective equipment and precautions for firefighters
Wear self-contained breathing apparatus and protective suit.
Additional information
If possible, remove cell(s) from fire fighting area. If heated above 125°C, cell(s) can explode/vent. Cell is not flammable but internal organic material will burn if the cell is incinerated.

6. Accidental Release Measures

Personal precautions
Use personal protective clothing.
Avoid contact with skin, eyes and clothing.
Avoid breathing fume and gas.

Environmental precautions
Do not discharge into the drains/surface waters/groundwater.
Methods for cleaning up/taking up
Take up mechanically and send for disposal.

7. Handling and Storage
Handling

Advice on safe handling
Avoid short circuiting the cell. Avoid mechanical damage of the cell. Do not open or disassemble.
Advice on protection against fire and explosion
Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage rooms and vessels
Storage at room temperature (approx. 20°C) at approx. 20 60% of the nominal capacity (OCV approx. 3.6 - 3.9 V).
Keep in closed original container.

8. Exposure controls/personal protection Exposure limit values Exposure limits

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Risk Codes</th>
<th>Safety Description</th>
<th>Hazard</th>
<th>Exposure Controls/Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cobalt oxide</td>
<td>R22;R43;</td>
<td>S24;S37;S60;S61</td>
<td>Xn(Harmful) N</td>
<td>0.1 mg/m³ (TWA)</td>
</tr>
<tr>
<td></td>
<td>R50/53</td>
<td></td>
<td>(Dangerous for the environment)</td>
<td></td>
</tr>
<tr>
<td>Manganese (VI) oxide</td>
<td>R20/22</td>
<td>S25</td>
<td>Xn(Harmful)</td>
<td></td>
</tr>
<tr>
<td>Nickel oxide</td>
<td>R43,R49; R53</td>
<td>S45,S53,S61</td>
<td>T(Toxic)</td>
<td></td>
</tr>
<tr>
<td>Carbon</td>
<td>R36/37/38, R36/37; R20, R10</td>
<td>S22;S24/25</td>
<td>F(Highly Flammable) Xn(Harmful) Xl(Irritant)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Airborne Exposure Limits:</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>- OSHA Permissible Exposure Limits (PEL): 5 mg/m³ Ceiling for manganese compounds as Mn</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>- ACGIH Threshold Limit Value (TLV): 0.2 mg/m³ (TWA) for manganese, elemental and inorganic compounds as Mn</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Airborne Exposure Limits:</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>- For Nickel, Metal and Insoluble Compounds, as Ni:</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>- For Nickel, Insoluble Compounds, as Ni:</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>- For Nickel, Elemental / Metal:</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>- ACGIH Threshold Limit Value (TLV) - 1.5 mg/m³ (TWA), A5 - Not suspected as a human carcinogen.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>- ACGIH Threshold Limit Value (TLV) - 0.2 mg/m³ (TWA), A1 - Confirmed human carcinogen</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Total particulate = 15 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>
### Airborne Exposure Limits:

- **OSHA Permissible Exposure Limit (PEL):**
  - 15 mg/m³ (TWA) total dust and 5 mg/m³ (TWA) repairable fraction for Aluminum metal as Al
  - ACGIH Threshold Limit Value (TLV):
    - 10 mg/m³ (TWA) Aluminum metal dusts

| Material                  | R17, R15, R36/38, R10, R67, R65, R62, R51/53, R48/20, R38, R11, S7/8, S43, S26, S62, S61, S36/37, S33, S29, S16, S9 | F(Highly Flammable) Xn(Harmful) X(J(Irritant) | Copper Dust and Mists, as Cu:
- OSHA Permissible Exposure Limit (PEL) - 1 mg/m³ (TWA)
- ACGIH Threshold Limit Value (TLV) - 1 mg/m³ (TWA)
- Copper Fume:
  - OSHA Permissible Exposure Limit (PEL) - 0.1 mg/m³ (TWA)
  - ACGIH Threshold Limit Value (TLV) - 0.2 mg/m³ (TWA) |
|---------------------------|-------------------------------------------------------------------------------------------------------------------|----------------------------------------------|--------------------------------------------------------------------------------------|
| Aluminum foil             | R11, R36, R37, R38, S5, S26, S16, S61, S36/37 | F(Highly Flammable) N(Dangerous for the environment) Xn(Harmful) X(J(Irritant) | - Additional advice on limit values
  During normal charging and discharging there is no release of product. |
| Polyvinylidene fluoride (PVdF) | S22; S24/25 | - Occupational exposure controls
  No specific precautions necessary. | - Protective and hygiene measures
  When using do not eat, drink or smoke. Wash hands before breaks and after work. |
|                           |                                                     | - Respiratory protection
  No specific precautions necessary. | - Hand protection
  No specific precautions necessary. |
|                           |                                                     | - Eye protection
  No specific precautions necessary. | - Skin protection
  No specific precautions necessary. |
|                           |                                                     | **9. Physical and Chemical Properties** |
|                           |                                                     | - Appearance
  Form: Solid
  Color: Various
  Odor: Odourless | **Important health, safety and environmental information** |
Test method
pH Value: n.a.
Flash point: n.a.
Lower explosion limits: n.a.
Vapour pressure: n.a.
Density: n.a.
Water solubility: Insoluble
Ignition temperature: n.a.

10. Stability and Reactivity USA, EU

Stability
Stable

Conditions to avoid
Keep away from open flames, hot surfaces and sources of ignition. Do not puncture, crush or incinerate.

Materials to avoid
No materials to be especially mentioned.

Hazardous decomposition products
In case of open cells, there is the possibility of hydrofluoric acid and carbon monoxide release.

Possibility of Hazardous Reactions
Will not occur

Additional information
No decomposition if stored and applied as directed.

11. Toxicological Information

Empirical data on effects on humans
If appropriately handled and if in accordance with the general hygienic rules, no damages to health have become known.

12. Ecological Information

Further information
Ecological injuries are not known or expected under normal use. Do not flush into surface water or sanitary sewer system.

13. Disposal Considerations

Advice on disposal
For recycling consult manufacturer.

Contaminated packaging
Disposal in accordance with local regulations.

14. Transport Information
The rechargeable Lithium-Ion battery pack as stated in Appendix are made in compliance to the requirements stated in the latest edition of the IATA Dangerous Goods Regulations Packing Instruction 965 section II such that they can be transported as a NOT RESTRICTED (non-hazardous/non-dangerous) goods. However, if those lithium-ion battery packs are pack with or contained in an equipment, then it is the responsibility of the shipper to ensure that the consignment are packed in compliance to the latest edition of the IATA Dangerous Goods Regulations section II of either Packing Instruction 966 or 967 in order for that consignment to be declared as NOT RESTRICTED (non-hazardous/non-Dangerous).

With regard to transport, the following regulations are cited and considered:

- The International Civil Aviation Organization (ICAO) Technical Instructions (2011-2012 Edition),
- The UN Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria 38.3 Lithium batteries, 5th revised edition
- UN No. 3480

Our products are properly classified, described, packaged, marked, and labeled, and are in proper condition for transportation according to all the applicable international and national governmental regulations, not limited to the above mentioned. We further certify that the enclosed products have been tested and fulfilled the requirements and conditions in accordance with UN Recommendations (T1 – T8) on the Transport of Dangerous Goods Model Regulations and the Manual of Tests and Criteria that can be treated as “Non-Dangerous Goods”.

**Test results of the UN Recommendation on the Transport of Dangerous Goods**

<table>
<thead>
<tr>
<th>Manual of Test and Criteria (38.3 Lithium battery)</th>
<th>Test Results</th>
<th>Remark</th>
</tr>
</thead>
<tbody>
<tr>
<td>No Test item</td>
<td>--------------</td>
<td>--------</td>
</tr>
<tr>
<td>T1 Altitude Simulation</td>
<td>Pass</td>
<td></td>
</tr>
<tr>
<td>T2 Thermal Test</td>
<td>Pass</td>
<td></td>
</tr>
<tr>
<td>T3 Vibration</td>
<td>Pass</td>
<td></td>
</tr>
<tr>
<td>T4 Shock</td>
<td>Pass</td>
<td></td>
</tr>
<tr>
<td>T5 External Short Circuit</td>
<td>Pass</td>
<td></td>
</tr>
<tr>
<td>T6 Impact</td>
<td>Pass</td>
<td></td>
</tr>
<tr>
<td>T7 Overcharge</td>
<td>Pass</td>
<td>For pack only</td>
</tr>
<tr>
<td>T8 Forced Discharge</td>
<td>Pass</td>
<td>For cell only</td>
</tr>
</tbody>
</table>

**15. Regulatory Information**

**U.S. Regulations**

**National Inventory TSCA**
All of the components are listed on the TSCA inventory.

**SARA**
To the best of our knowledge this product contains no toxic chemicals subject to the supplier notification requirements of Section 313 of the Superfund Amendments and Reauthorization Act (SARA/EPCRA) and the requirements of 40 CFR Part 372.

**Labeling**
Hazardous components which must be listed on the label
As an article the product does not need to be labeled in accordance with EC directives or respective national laws.

**EU regulatory information**
1999/13/EC (VOC): 0 %

**16. Other Information**

**Hazardous Materials Information Label (HMIS)**
- Health: 0
- Flammability: 0
- Physical Hazard: 0

**NFPA Hazard Ratings**
- Health: 0
- Flammability: 0
- Reactivity: 0
- Unique Hazard:

**Full text of R-phrases referred to under sections 2 and 3**
- R10: Flammable.
- R20/22: Harmful by inhalation and if swallowed.
- R22: Harmful if swallowed.
- R34: Causes burns.
- R40: Limited evidence of a carcinogenic effect.
- R43: May cause sensitization by skin contact.
- R48/23: Toxic: danger of serious damage to health by prolonged exposure through inhalation.
- R49: May cause cancer by inhalation.
- R50: Very toxic to aquatic organisms.
- R53: May cause long-term adverse effects in the aquatic environment.

**Further Information**
Data of sections 4 to 8, as well as 10 to 12, do not necessarily refer to the use and the regular handling of the product (in this sense consult package leaflet and expert information), but to release of major amounts in case of accidents and irregularities. The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge. This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations. "(n.a. = not applicable; n.d. = not determined)"

The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor’s safety data sheet.