1. Identification

Product identifier: V1Q73Series
Other means of identification: None.
Recommended use: 3D Printing
Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone: 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.
Health hazards: Not classified.
Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements
Hazard symbol: None.
Signal word: None.
Hazard statement: Not available.
Precautionary statement
- Prevention: Not available.
- Response: Not available.
- Storage: Not available.
- Disposal: Not available.

Hazard(s) not otherwise classified (HNOC): Complete toxicity data are not available for this specific formulation.

Supplemental information: Contains 2,4,7,9-Tetramethyl-5-decyne-4,7-diol. This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>40-50</td>
<td></td>
</tr>
<tr>
<td>1-(2-hydroxyethyl)-2-pyrrolidone</td>
<td>3445-11-2</td>
<td>&lt;30</td>
<td></td>
</tr>
</tbody>
</table>

Material name: V1Q73Series
Version #: 02 Revision date: 10-Jul-2018 Issue date: 15-May-2018
### 4. First-aid measures

**Inhalation**
Move to fresh air. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

**Ingestion**
If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
None known.

**Special protective equipment and precautions for firefighters**
Not available.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

### 7. Handling and storage

**Precautions for safe handling**
Avoid contact with skin, eyes and clothing.

**Conditions for safe storage, including any incompatibilities**
Keep out of the reach of children. Keep away from excessive heat or cold.

### 8. Exposure controls/personal protection

**Occupational exposure limits**
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

**US. Workplace Environmental Exposure Level (WEEL) Guides**

<table>
<thead>
<tr>
<th>Components</th>
<th>Exposure Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyethylene glycol (CAS 25322-68-3)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td>Particulate.</td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Exposure limits have not been established for this product.

**Appropriate engineering controls**
Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**

<table>
<thead>
<tr>
<th>Eye/face protection</th>
<th>Not available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin protection</td>
<td></td>
</tr>
<tr>
<td>Hand protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other</td>
<td>Not available.</td>
</tr>
</tbody>
</table>
9. Physical and chemical properties

**Appearance**
- Physical state: Not available.
- Form: Not available.
- Color: Yellow
- Odor: Not available.
- Odor threshold: Not available.
- pH: 8.9
- Melting point/freezing point: Not available.
- Initial boiling point and boiling range: Not available.
- Flash point: 269.6 °F (132.0 °C) Pensky-Martens Closed Cup
- Evaporation rate: Not available.
- Flammability (solid, gas): Not available.

**Upper/lower flammability or explosive limits**
- Flammability limit - lower (%): Not available.
- Flammability limit - upper (%): Not available.
- Explosive limit - lower (%): Not available.
- Explosive limit - upper (%): Not available.

**Vapor pressure** Not available.

**Vapor density** Not available.

**Solubility(ies)**
- Solubility (water): Not available.
- Partition coefficient (n-octanol/water): Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

**Other information**
- For other VOC regulatory data/information see Section 15.
- Oxidizing properties: Not determined
- VOC: < 245 g/l EPA Method 24

10. Stability and reactivity

**Reactivity** Not available.

**Chemical stability** Stable under recommended storage conditions.

**Possibility of hazardous reactions** Will not occur.

**Conditions to avoid** Not available.

**Incompatible materials** Incompatible with strong bases and oxidizing agents.

**Hazardous decomposition products** Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

**Information on likely routes of exposure**
- Inhalation: Not available.
- Skin contact: Not available.
Eye contact Not available.
Ingestion Not available.
Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects
Acute toxicity Based on available data, the classification criteria are not met.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt; 5000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitization
Respiratory sensitization Based on available data, the classification criteria are not met.
Skin sensitization Based on available data, the classification criteria are not met.
Germ cell mutagenicity Based on available data, the classification criteria are not met.
Carcinogenicity Based on available data, the classification criteria are not met.

- IARC Monographs. Overall Evaluation of Carcinogenicity
  Not listed.
  Not regulated.
- US. National Toxicology Program (NTP) Report on Carcinogens
  Not listed.

Reproductive toxicity Based on available data, the classification criteria are not met.
Specific target organ toxicity - single exposure Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure Based on available data, the classification criteria are not met.
Aspiration hazard Based on available data, the classification criteria are not met.
Further information Complete toxicity data are not available for this specific formulation

12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Water flea (Daphnia pulex) 13.21 mg/l, 48 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability Not available.
Bioaccumulative potential Not available.
Partition coefficient n-octanol / water (log Kow)
2-pyrrolidone -0.85
Mobility in soil Not available.
Other adverse effects Not available.
13. Disposal considerations

Disposal instructions
Do not dispose of together with general office waste. Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. Ensure collection and disposal with an appropriately licensed waste contractor. HP’s Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
Not Listed

Other information
VOC content (less water, less exempt compounds) = <848 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.
16. Other information, including date of preparation or last revision

Issue date: 15-May-2018
Revision date: 10-Jul-2018
Version #: 02
Other information: This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer: This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>