1. Identification

Product identifier: V1Q64Series
Other means of identification: None.
Recommended use: 3D Printing
Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020

HP Inc. health effects line (Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care Line (Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.
Health hazards: Not classified.
Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements
Hazard symbol: None.
Signal word: None.
Hazard statement: Not available.
Precautionary statement
Prevention: Not available.
Response: Not available.
Storage: Not available.
Disposal: Not available.

Hazard(s) not otherwise classified (HNOC): Complete toxicity data are not available for this specific formulation.
Potential routes of overexposure to this product are skin and eye contact.
Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions.

Supplemental information: This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>80-90</td>
</tr>
<tr>
<td>Triethylene glycol</td>
<td></td>
<td>112-27-6</td>
<td>&lt;15</td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td></td>
<td>616-45-5</td>
<td>&lt;5</td>
</tr>
</tbody>
</table>

Material name: V1Q64Series    Version #: 02    Revision date: 15-Sep-2017    Issue date: 08-Jun-2017
This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation
Move to fresh air. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion
If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Not available.

Specific methods
None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing.

Conditions for safe storage, including any incompatibilities
Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

Occupational exposure limits
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Exposure limits have not been established for this product.

Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

<table>
<thead>
<tr>
<th>Protection</th>
<th>Not available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye/face protection</td>
<td></td>
</tr>
<tr>
<td>Skin protection</td>
<td></td>
</tr>
<tr>
<td>Hand protection</td>
<td></td>
</tr>
<tr>
<td>Other</td>
<td></td>
</tr>
<tr>
<td>Respiratory protection</td>
<td></td>
</tr>
<tr>
<td>Thermal hazards</td>
<td></td>
</tr>
</tbody>
</table>

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Form</td>
<td>Not available.</td>
</tr>
<tr>
<td>Property</td>
<td>Value/Availability</td>
</tr>
<tr>
<td>----------------------------------------------</td>
<td>--------------------</td>
</tr>
<tr>
<td>Color</td>
<td>Clear.</td>
</tr>
<tr>
<td>Odor</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>9.2</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 230.0 °F (&gt; 110.0 °C)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other information</td>
<td>For other VOC regulatory data/information see Section 15.</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not determined</td>
</tr>
<tr>
<td>VOC</td>
<td>&lt; 145 g/l VOC Method 24/ASTM D403-93</td>
</tr>
</tbody>
</table>

10. Stability and reactivity

Reactivity: Not available.
Chemical stability: Stable under recommended storage conditions.
Possibility of hazardous reactions: Will not occur.
Conditions to avoid: Not available.
Incompatible materials: Incompatible with strong bases and oxidizing agents.
Hazardous decomposition products: Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure:
- Inhalation: Inhalation may result in mild irritation to the respiratory system.
- Skin contact: Contact with skin may result in mild irritation.
- Eye contact: Contact with eyes may result in mild irritation.
- Ingestion: Ingestion is not a likely route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics: Not available.

Information on toxicological effects:
Acute toxicity: Based on available data, the classification criteria are not met.
### Components

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>2-pyrrolidone (CAS 616-45-5)</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td>&gt; 5000 mg/kg</td>
</tr>
</tbody>
</table>

### Skin corrosion/irritation
- Based on available data, the classification criteria are not met.

### Serious eye damage/eye irritation
- Based on available data, the classification criteria are not met.

### Respiratory or skin sensitization
- Respiratory sensitization: Based on available data, the classification criteria are not met.
- Skin sensitization: Based on available data, the classification criteria are not met.

### Germ cell mutagenicity
- Based on available data, the classification criteria are not met.
- Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B) and by the State of California under Proposition 65. In their evaluations of carbon black, both organizations indicate that exposure to carbon black, per se, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint. None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA. Carbon black is present only in a bound form in this preparation.

### Carcinogenicity
- Based on available data, the classification criteria are not met.

### Reproductive toxicity
- Based on available data, the classification criteria are not met.

### Specific target organ toxicity - single exposure
- Based on available data, the classification criteria are not met.

### Specific target organ toxicity - repeated exposure
- Based on available data, the classification criteria are not met.

### Aspiration hazard
- Based on available data, the classification criteria are not met.

### Further information
- Complete toxicity data are not available for this specific formulation.

### 12. Ecological information

#### Ecotoxicity

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>2-pyrrolidone (CAS 616-45-5)</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>13.21 mg/l, 48 hours</td>
</tr>
<tr>
<td><strong>Triethylene glycol (CAS 112-27-6)</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>60, 96 Hours</td>
</tr>
</tbody>
</table>

#### Persistence and degradability
- Not available.

#### Bioaccumulative potential
- Not available.

#### Partition coefficient n-octanol / water (log Kow)
- 2-pyrrolidone: -0.85

#### Mobility in soil
- Not available.

#### Other adverse effects
- Not available.

### 13. Disposal considerations

#### Disposal instructions
- Do not dispose of together with general office waste. Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. Ensure collection and disposal with an appropriately licensed waste contractor.
14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
VOC content (less water, less exempt compounds) = <870 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

Other information
VOC content (less water, less exempt compounds) = <870 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date
08-Jun-2017

Revision date
15-Sep-2017

Version #
02

Other information
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).
Disclaimer

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision information

1. Product and Company Identification: Alternate Trade Names
Composition / Information on Ingredients: Ingredients
Physical and chemical properties: Color
Toxicological information: Carcinogenicity
Toxicological information: Eye contact
Toxicological information: Ingestion
Toxicological information: Inhalation
Toxicological information: Skin contact

Explanation of abbreviations

ACGIH American Conference of Governmental Industrial Hygienists
CAS Chemical Abstracts Service
CERCLA Comprehensive Environmental Response Compensation and Liability Act
CFR Code of Federal Regulations
COC Cleveland Open Cup
DOT Department of Transportation
EPCRA Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC International Agency for Research on Cancer
NIOSH National Institute for Occupational Safety and Health
NTP National Toxicology Program
OSHA Occupational Safety and Health Administration
PEL Permissible Exposure Limit
REC Resource Conservation and Recovery Act
REL Recommended Exposure Limit
SARA Superfund Amendments and Reauthorization Act of 1986
STEL Short-Term Exposure Limit
TCLP Toxicity Characteristics Leaching Procedure
TLV Threshold Limit Value
TSCA Toxic Substances Control Act
VOC Volatile Organic Compounds