# Product End-of-Life Disassembly Instructions

**Product Category:** Notebooks and Tablet PCs

**Marketing Name / Model**  
[List multiple models if applicable.]

| HP Pro x2 612 G2 Tablet PC |

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**Purpose:** The document is intended for use by end-of-life recyclers or treatment facilities. It provides the basic instructions for the disassembly of HP products to remove components and materials requiring selective treatment, as defined by EU directive 2002/96/EC, Waste Electrical and Electronic Equipment (WEEE).

## 1.0 Items Requiring Selective Treatment

1.1 Items listed below are classified as requiring selective treatment.

1.2 Enter the quantity of items contained within the product which require selective treatment in the right column, as applicable.

<table>
<thead>
<tr>
<th>Item Description</th>
<th>Notes</th>
<th>Quantity of items included in product</th>
</tr>
</thead>
<tbody>
<tr>
<td>Printed Circuit Boards (PCB) or Printed Circuit Assemblies (PCA)</td>
<td>With a surface greater than 10 sq cm</td>
<td>4</td>
</tr>
<tr>
<td>Batteries</td>
<td>All types including standard alkaline and lithium coin or button style batteries</td>
<td>1</td>
</tr>
<tr>
<td>Mercury-containing components</td>
<td>For example, mercury in lamps, display backlights, scanner lamps, switches, batteries</td>
<td>0</td>
</tr>
<tr>
<td>Liquid CrystalDisplays (LCD) with a surface greater than 100 sq cm</td>
<td>Includes background illuminated displays with gas discharge lamps</td>
<td>1</td>
</tr>
<tr>
<td>Cathode Ray Tubes (CRT)</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Capacitors / condensers (Containing PCB/PCT)</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Electrolytic Capacitors / Condensers measuring greater than 2.5 cm in diameter or height</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>External electrical cables and cords</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Gas Discharge Lamps</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Plastics containing Brominated Flame Retardants weighing &gt; 25 grams (not including PCBs or PCAs already listed as a separate item above)</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Components and parts containing toner and ink, including liquids, semi-liquids (gel/paste) and toner</td>
<td>Include the cartridges, print heads, tubes, vent chambers, and service stations.</td>
<td>0</td>
</tr>
<tr>
<td>Components and waste containing asbestos</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Components, parts and materials containing</td>
<td></td>
<td>0</td>
</tr>
</tbody>
</table>
refractory ceramic fibers
Components, parts and materials containing radioactive substances 0

**2.0 Tools Required**
List the type and size of the tools that would typically be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

<table>
<thead>
<tr>
<th>Tool Description</th>
<th>Tool Size (if applicable)</th>
</tr>
</thead>
<tbody>
<tr>
<td>PIN #1</td>
<td>PIN</td>
</tr>
<tr>
<td>Screwdriver #2</td>
<td>Low speed electric cross screwdriver(T5)</td>
</tr>
<tr>
<td>Tweezers #3</td>
<td>Tweezers</td>
</tr>
<tr>
<td>Screwdriver #4</td>
<td>Low speed electric cross screwdriver(#0)</td>
</tr>
<tr>
<td>Heater #5</td>
<td>Heater</td>
</tr>
</tbody>
</table>

**3.0 Product Disassembly Process**
3.1 List the basic steps that should typically be followed to remove components and materials requiring selective treatment:

1. Follow steps described in Disassembly instruction (file attached)
2. If parts can be removed without using a tool, remove it first
3. Use correct screwdriver and torque value before unlock the screw.
4. 
5. 
6. 
7. 
8. 
9. 

3.2 Optional Graphic. If the disassembly process is complex, insert a graphic illustration below to identify the items contained in the product that require selective treatment (with descriptions and arrows identifying locations).
MANUFACTURING PROCESS INSTRUCTIONS
MECHANICAL ASSEMBLY

MODEL : Streep

Sub-assemble name: FA DIS ASS’Y
Document No.: Streep FA DIS ASS’Y SOP
Written by: Vick Weng
Date: 2016/12/7
Revision: 0.1
Page: 1

A. Current station version list

<table>
<thead>
<tr>
<th>Station</th>
<th>Ver.</th>
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B. Version Modify list

<table>
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<th>Revision</th>
<th>Date</th>
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<td>ALL</td>
<td>FIRST VERSION</td>
<td>0.1</td>
<td>Feng</td>
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</tbody>
</table>

Auditor : C.S. Lee  Tabulator : Vick Weng
Standard Operation Procedure

Document No. : Streep FA DIS ASS’Y SOP
Name : Disassemble SD/SIM Tray
Station : 1(1/1)
Ver. : 0.10
Date : 2016/12/07

STEP :

1. Use PIN to eject SIM&SD Tray.(Fig.1)
   - WWAN & GPS SKU, SIM Tray.(Fig.4)
   - Non-WWAN SKU, Dummy SIM Tray.(Fig.3)
   - SD Tray.(Fig.2)

Notes : If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
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</thead>
<tbody>
<tr>
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<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator : Vick Weng
Issue department : NPSU-PPE
STEP:
1. Disassemble Rear Cover in order.(Fig.1)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
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<tbody>
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</table>

Tabulator: Vick Weng  Issue department: NPSU-PPE
Standard Operation Procedure

Document No. : Streep FA DIS ASS’Y SOP
Name : Disconnect FPC

Station : 3(1/1) Ver. : 0.10 Date : 2016/12/07

STEP :

1. Disconnect Battery CNTR.(Fig.1)
2. Disconnect Smart Card FPC.(Fig.2)
3. Loosen Mid Frame screw(M2.0*4 T5)*2. (Fig.1)

Notes : If finding anything uncommon, notice foreman or assistant at once.

Holding fixture list

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low speed electric cross screwdriver(T5)</td>
<td>1</td>
</tr>
</tbody>
</table>

Fig.1

Fig.2

Tabulator : Vick Weng Issue department : NPSU-PPE
## STEP:

1. Loosen screw (M1.6*2.5)*8. (Fig.1)

### Notes:
If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
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<tbody>
<tr>
<td>Low speed electric cross screwdriver(T5)</td>
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<td></td>
</tr>
</tbody>
</table>

**Fig.1**

Tabulator: Vick Weng

Issue department: NPSU-PPE
**STEP:**

1. Disassemble NFC FPC, then rip NFC module. (Fig.1)
2. Disconnect NFC FFC, then remove FFC.
3. Disassemble NFC Module. (Fig.2)

**Notes:** If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
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</tr>
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</table>

**Tabulator:** Vick Weng  
**Issue department:** NPSU-PPE
Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
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</thead>
<tbody>
<tr>
<td>Tweezers</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Fig. 1

Fig. 2

STEP:

1. Disassemble WLAN Antenna cable from module.
2. Disassemble WWAN Antenna cable from module.
STEP:

1. Rip LED rubber.(Fig.1)
2. Rip mylar.(Fig.2)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
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<tbody>
<tr>
<td>Tweezers</td>
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</table>

Tabulator: Vick Weng  
Issue department: NPSU-PPE
Holding fixture list

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tweezers</td>
<td>1</td>
</tr>
</tbody>
</table>

Notes: If finding anything uncommon, notice foreman or assistant at once.

STEP:

1. Rip Mid Frame gasket, disconnect camera FPC, remove camera module.(Fig.1/2)

2. Rip gasket.(Fig.3)
Standard Operation Procedure

Document No. : Streep FA DIS ASS’Y SOP
Name : Disconnect Speaker Cable
Station : 9(1/1)
Ver. : 0.10 Date : 2016/12/07

STEP :

1. Use Tweezers to disconnect speaker cable from CNTR.(Fig.1/2/3)
2. Loosen screw(M2.0*2)*1, disassemble SSD module.(Fig.4)

Notes : If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tweezers</td>
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<td>Low speed electric cross screwdriver(#1)</td>
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</tr>
</tbody>
</table>

Tabulator : Vick Weng
Issue department : NPSU-PPE
Standard Operation Procedure

Document No. : Streep FA DIS ASS’Y SOP
Name : Loosen Screw

Ver. : 0.10 Date : 2016/12/07

STEP :

1. Rip gasket*1 between Mid Frame & Thermal Plate.(Fig.1)

2. Loosen screw (M1.6*4.5 T5)*6.(Fig.1)

Notes : If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low speed electric cross screwdriver(T5)</td>
<td>1</td>
</tr>
</tbody>
</table>

Tabulator : Vick Weng Issue department : NPSU-PPE
STEP:

1. Separate Mid Frame & LCM. (Fig.1)
   - Open LCM & Mid Frame about 60 degree, then disconnect Touch FPC & eDP Cable. (Fig.2)

---

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
<th>Qty</th>
</tr>
</thead>
</table>

Tabulator: Vick Weng  
Issue department: NPSU-PPE
## Standard Operation Procedure

**Document No.:** Streep FA DIS ASS’Y SOP  
**Station:** 12(1/1)  
**Name:** Disassemble eDP cable & Bracket  
**Ver.:** 0.10  
**Date:** 2016/12/07

### STEP:

1. Disconnect eDP Cable from Hall Sensor/B (Fig.1), loosen screw (M1.6*3)*1, then disassemble Hall Sensor/B. (Fig.2)

2. Loosen USB Bracket screw (M1.6*3.0)*1, disassemble USB Bracket. (Fig.3)

### Notes:
If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low speed electric cross screwdriver(#0)</td>
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</table>

**Tabulator:** Vick Weng  
**Issue department:** NPSU-PPE
**Standard Operation Procedure**

**Document No.**: Streek FA DIS ASS’Y SOP

**Name**: Disassemble Battery

**Station**: 13(1/1)

**Ver.**: 0.10

**Date**: 2016/12/07

---

**STEP :**

1. Disassemble eDP Cable between Mid frame & Smart Card/B. (Fig.1)

2. Loosen screw (M1.6*3)*7, Disassemble Battery (Fig.2)

---

**Notes** : If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low speed electric cross screwdriver(#0)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

---

**Tabulator**: Vick Weng

**Issue department**: NPSU-PPE
STEP:

1. Put machine on the fixture, loosen Pogo CNTR screw (M1.6*2.0)*2. (Fig.1/2)

2. Disassemble Pogo FPC from Mid Frame. (Fig.3)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low speed electric cross screwdriver(#0)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Vick Weng
Issue department: NPSU-PPE
**STEP:**

1. Rip gasket*1 form Camera module.(Fig.1)

2. Disassemble Front Camera from Mid Frame.(Fig.2)
   - Front Camera FPC still with M/B

3. Disassemble MIC/B & MIC/B FPC. (Fig.3)

---

**Notes:** If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
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</tbody>
</table>
Standard Operation Procedure

Document No. : Streep FA DIS ASS'Y SOP
Station : 16(1/1)
Name : Rip foil & gasket
Ver. : 0.10
Date : 2016/12/07

STEP :

1. Rip WLAN antenna foil. (Fig.1)
2. Rip gasket. (Fig.2)
   (10mm*5mm*0.1mm)*2
3. Rip gasket. (Fig.3)
   (50mm*5mm*0.1mm)*1
4. Rip gasket. (Fig.4)
   (50mm*5mm*0.1mm)*1
   (30mm*5mm*0.1mm)*1

Notes : If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
<th>Qty</th>
</tr>
</thead>
</table>

Tabulator : Vick Weng
Issue department : NPSU-PPE
Standard Operation Procedure

Document No. : Streep FA DIS ASS'Y SOP  Station : 17(1/1)
Name : Loosen M/B Screw  Ver. : 0.10  Date : 2016/12/07

STEP :

1. Loosen M/B screw(M1.6*3.0)*5.(Fig.1)

2. Disassemble M/B.(Fig.2)

Notes : If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
<th>Qty</th>
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<tbody>
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Tabulator : Vick Weng  Issue department : NPSU-PPE
## Standard Operation Procedure

**Document No.** : Streep FA DIS ASS’Y SOP  
**Station** : 18(1/1)  
**Name** : Disassemble Pogo FPC/eDP Cable  
**Ver.** : 0.10  
**Date** : 2016/12/07

### STEP:

1. Disassemble Pogo FPC & eDP Cable from M/B. (Fig.1)

2. Loosen screw(M2.0*2)*1, disassemble WWAN/GPS module. (Fig.2)

3. Rip SC CNTR Mylar. (Fig.3)

### Notes:
If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
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</tbody>
</table>

**Tabulator** : Vick Weng  
**Issue department** : NPSU-PPE
STEP :

1. Disassemble MIC FPC from M/B. (Fig.1)

2. Rip mylar from CNTR, disassemble front camera. (Fig.2/3)

Notes: If finding anything uncommon, notice foreman or assistant at once.
STEP:
1. Rip foil, disassemble WWAN antenna module.
2. Rip foil, disassemble WLAN antenna module.

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
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</thead>
<tbody>
<tr>
<td>Tweezers</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
STEP:

1. Loosen screw(M1.6*3.0)*2.(Fig.1/2)

2. Disassemble Smart Card Bracket.

3. Disassemble Speaker(R&L).(Fig.3/4)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
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<tbody>
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</tr>
</tbody>
</table>

Tabulator: Vick Weng  Issue department: NPSU-PPE
**STEP:**

1. Disassemble Smart Card/B. (Fig.1/2)

2. Disassemble Power button & Volume Button. (Fig.3)

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**Notes:** If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
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<th>Qty</th>
</tr>
</thead>
</table>

Tabulator: Vick Weng  
Issue department: NPSU-PPE
STEP:

1. Put Mid Frame on the fixture.(Fig.1/2)
2. Loosen Hinge screw(T5 M2.0*4.0)*6.(Fig.4/5)
3. Disassemble Kickstand.

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
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<tr>
<td>Kickstand &amp; Mid Frame Fixture</td>
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<tr>
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Tabulator: Vick Weng  
Issue department: NPSU-PPE
Standard Operation Procedure

Document No. : Streep FA DIS ASS’Y SOP
Name : Disassemble Finger/Dummy Finger
Station : 24(1/1)
Ver. : 0.10
Date : 2016/12/07

STEP :

1. Disassemble Finger or Dummy Finger.(Fig.1/2)

Notes : If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
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<th>Qty</th>
</tr>
</thead>
</table>

Tabulator : Vick Weng
Issue department : NPSU-PPE
STEP:

1. Put Kickstand on the fixture. (Fig.1)
2. Loosen screw*2 then separate Kickstand & Hinge. (Fig.2/3/4/5)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
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<tr>
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<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kickstand &amp; Hinge fixture</td>
<td>1</td>
<td>Electric cross screwdriver(T5)</td>
<td>1</td>
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</tbody>
</table>

Tabulator: Vick Weng Issue department: NPSU-PPE
**STEP:**

1. Disconnect Touch FPC from Control Board. (Fig.1/2)

2. Disassemble Touch FPC.

**Notes:** If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
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</table>

Tabulator: Vick Weng  
Issue department: NPSU-PPE
Standard Operation Procedure

Document No.: Streep FA DIS ASS’Y SOP
Name: Disassemble Touch Control/B

Station: 27(1/1)
Ver.: 0.10
Date: 2016/12/07

STEP:

1. Rip mylar from control/B. (Fig.2)

2. Put LCM module on the fixture, loosen screw (M1.4*1.5)*2. (Fig.1)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
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<th>Holding fixture list</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>Control/B fixture</td>
<td>1</td>
<td>Low speed electric cross screwdriver(#0)</td>
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</tr>
</tbody>
</table>

Tabulator: Vick Weng
Issue department: NPSU-PPE
STEP:

1. Disconnect Control/B FPC*2.(Fig.1)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
<th>Holding fixture list</th>
<th>Qty</th>
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</thead>
</table>

Tabulator: Vick Weng  
Issue department: NPSU-PPE
STEP :

1. Put Touch Panel on the heater to separate
   Touch Panel & Bezel.

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list</th>
<th>Qty</th>
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<tbody>
<tr>
<td>Heater</td>
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