Product End-of-Life Disassembly Instructions

Product Category: Notebooks and Tablet PCs

Marketing Name / Model
[List multiple models if applicable.]

HP Pavilion x2 Detachable PC/HP Pavilion x2 Detachable 10/HP Pavilion x2/HP Pavilion x2 10

Purpose: The document is intended for use by end-of-life recyclers or treatment facilities. It provides the basic instructions for the disassembly of HP products to remove components and materials requiring selective treatment, as defined by EU directive 2002/96/EC, Waste Electrical and Electronic Equipment (WEEE).

1.0 Items Requiring Selective Treatment

1.1 Items listed below are classified as requiring selective treatment.
1.2 Enter the quantity of items contained within the product which require selective treatment in the right column, as applicable.

<table>
<thead>
<tr>
<th>Item Description</th>
<th>Notes</th>
<th>Quantity of items included in product</th>
</tr>
</thead>
<tbody>
<tr>
<td>Printed Circuit Boards (PCB) or Printed Circuit</td>
<td>With a surface greater than 10 sq cm</td>
<td>1</td>
</tr>
<tr>
<td>Assemblies (PCA)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Batteries</td>
<td>All types including standard alkaline and lithium coin or button style batteries</td>
<td>1</td>
</tr>
<tr>
<td>Mercury-containing components</td>
<td>For example, mercury in lamps, display backlights, scanner lamps, switches, batteries</td>
<td>0</td>
</tr>
<tr>
<td>Liquid Crystal Displays (LCD) with a surface greater</td>
<td>Includes background illuminated displays with gas discharge lamps</td>
<td>1</td>
</tr>
<tr>
<td>than 100 sq cm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cathode Ray Tubes (CRT)</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Capacitors / condensers (Containing PCB/PCT)</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Electrolytic Capacitors / Condensers measuring greater than 2.5 cm in diameter or height</td>
<td>0</td>
<td></td>
</tr>
<tr>
<td>External electrical cables and cords</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Gas Discharge Lamps</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Plastics containing Brominated Flame Retardants weighing &gt; 25 grams (not including PCBs or PCAs already listed as a separate item above)</td>
<td>0</td>
<td></td>
</tr>
<tr>
<td>Components and parts containing toner and ink, including liquids, semi-liquids (gel/paste) and toner</td>
<td>Include the cartridges, print heads, tubes, vent chambers, and service stations.</td>
<td>0</td>
</tr>
<tr>
<td>Components and waste containing asbestos</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Components, parts and materials containing refractory ceramic fibers</td>
<td>0</td>
<td></td>
</tr>
</tbody>
</table>

PSG instructions for this template are available at [EL-MF877-01](EL-MF877-01)
Components, parts and materials containing radioactive substances | 0

### 2.0 Tools Required

List the type and size of the tools that would typically be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

<table>
<thead>
<tr>
<th>Tool Description</th>
<th>Tool Size (if applicable)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Screwdriver #1</td>
<td>Electric cross screwdriver</td>
</tr>
<tr>
<td>Description #2</td>
<td>TORX T8 (2.31mm)</td>
</tr>
<tr>
<td>Description #3</td>
<td>D73 1 * 3.0 * 20 * 40</td>
</tr>
<tr>
<td>Description #4</td>
<td></td>
</tr>
<tr>
<td>Description #5</td>
<td></td>
</tr>
</tbody>
</table>

### 3.0 Product Disassembly Process

3.1 List the basic steps that should typically be followed to remove components and materials requiring selective treatment:

1. Follow steps described in Disassembly instruction (file attached)
2. If parts can be removed without using a tool, remove it first
3. Use correct screwdriver and torque value before unlock the screw.
4. 
5. 
6. 
7. 
8. 
9. 

3.2 Optional Graphic. If the disassembly process is complex, insert a graphic illustration below to identify the items contained in the product that require selective treatment (with descriptions and arrows identifying locations).
A. Current station version list

<table>
<thead>
<tr>
<th>Station</th>
<th>Ver.</th>
<th>Station</th>
<th>Ver.</th>
<th>Station</th>
<th>Ver.</th>
<th>Station</th>
<th>Ver.</th>
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</table>

B. Version Modify list

<table>
<thead>
<tr>
<th>Revision</th>
<th>Date</th>
<th>Station</th>
<th>Content</th>
<th>Ver.</th>
<th>Design</th>
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<tbody>
<tr>
<td>0.1</td>
<td>2015/07/28</td>
<td>ALL</td>
<td>FIRST VERSION</td>
<td>0.1</td>
<td>Nevil Chang</td>
</tr>
</tbody>
</table>

Auditor: Nevil Chang  Tabulator: Alicia Chien
Standard Operation Procedure

Document No. Doritos 2.0 Base FA DIS ASS’Y SOP Station : 1(1/1)
Name : Loosen Screws / Remove Rubber Ver. : 0.1 Date : 2015/7/28

Step :

1. Loosen cover screw (M2 x 4L) * 2. (Fig.1)

2. Remove rubber * 1. (6054B1581101 white/02
   red/ 03 silver)

Fig.1

Notes : If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric cross screwdriver (#1)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator : Alicia Chien Auditor : Nevil Chang Issue department : NPSU-PPE
Standard Operation Procedure

Document No. Doritos 2.0 Base FA DIS ASS’Y SOP
Name : Loosen Screws

Step :

1. Loosen cover screw (M2 x 3L 6052A0035101)
   * 4. (Fig.1)

Notes : If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric cross screwdriver (#1)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator : Alicia Chien  Auditor : Nevil Chang  Issue department : NPSU-PPE
Standard Operation Procedure

Step:

1. Disassemble D case. (1570A0002801 white /02 red / 03 silver )

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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<th>Qty</th>
</tr>
</thead>
</table>

Tabulator: Alicia Chien  
Auditor: Nevil Chang  
Issue department: NPSU-PPE
Standard Operation Procedure

Document No. Doritos 2.0 Base FA DIS ASS’Y SOP
Name : Disassemble HDD

Ver. : 0.1 Date : 2015/7/28

Station : 4(1/1)

Step:

1. Disassemble HDD transfer cable. (6017B0687501)
2. Disassemble HDD cover (6051B1036001).

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
</table>

Tabulator : Alicia Chien Auditor : Nevil Chang Issue department : NPSU-PPE
Step:
1. Disassemble tape (6054B1480801) marked in yellow.
2. Disassemble tape (6054B1481001) marked in red.
3. Disassemble KB membrane CNTR. (Fig.1 / Fig.2)
4. Disassemble touchpad FFC CNTR. (Fig.1 / Fig.2)
5. Disassemble gasket (6054B0772101) * 2. (Fig.1 / Fig.2)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
</table>

Tabulator: Alicia Chien  
Auditor: Nevil Chang  
Issue department: NPSU-PPE
Normal

Step :
1. Rip acid tape. (Fig.1)
2. Disassemble Pogo cable. (Fig.2)

Notes : If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Fig.1

Fig.2

Fig.3

Tabulator : Alicia Chien  
Auditor : Nevil Chang  
Issue department : NPSU-PPE
Step:

1. Put the C case on support fixture.

2. Loosen cover screw (M2 x 2L 6052B0156301)
   * 4. (Fig.1)

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric cross screwdriver (#1)</td>
<td>1</td>
<td>Support Fixture</td>
<td>1</td>
</tr>
</tbody>
</table>

Notes: If finding anything uncommon, notice foreman or assistant at once.

Tabulator: Alicia Chien  Auditor: Nevil Chang  Issue department: NPSU-PPE
Step:

1. Loosen screw (M2x2L 6052B0156301)  
   * 2. (Fig.1/ Fig.2)

2. Disassemble BKT.

3. Disassemble Touch transfer /B (Fig.3/Fig.4)  
   * With HDD : Loosen screw * 2. (Fig.4)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric cross screwdriver (#1)</td>
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<td></td>
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</tr>
</tbody>
</table>

Tabulator: Alicia Chien  
Auditor: Nevil Chang  
Issue department: NPSU-PPE
Standard Operation Procedure

Document No. Doritos 2.0 Base FA DIS ASS’Y SOP

Name : Disassemble Touch pad

Ver. : 0.1 Date : 2015/7/28

Step :

1. Loosen screw (M2x2L 6052B0156301) * 2. (Fig.1)

2. Disassemble touch pad.

Fig.1

Fig.2

Notes : If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric cross screwdriver (#1)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator : Alicia Chien  
Auditor : Nevil Chang  
Issue department : NPSU-PPE
Step:

1. Disassemble hinge cover and hinge house.
   (Fig.1)

   (Fig.2 / Fig.3)

3. Disassemble hinge * 2.

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric cross screwdriver (#1)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hinge housing support fixture</td>
<td>1</td>
<td></td>
<td>1</td>
</tr>
</tbody>
</table>

Tabulator: Alicia Chien  
Auditor: Nevil Chang  
Issue department: NPSU-PPE
Standard Operation Procedure

Document No.: Doritos 2.0 Base FA DIS ASS’Y SOP
Name: Disassemble Pogo Cable
Station: 11(1/1)
Ver.: 0.1
Date: 2015/7/28

Step:
1. Loosen screw (M1.6x3 6052A0034101) * 2.
2. Rip acid tape.
3. Disassemble pogo cable.

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>十字電動起子(#1)</td>
<td>1</td>
<td>Hinge cover支撐鎖附治具</td>
<td>1</td>
</tr>
</tbody>
</table>

Fig.1

W/ HDD

Fig.2

Tabulator: Alicia Chien  Auditor: Nevil Chang  Issue department: NPSU-PPE
Step:

1. Put hinge front cover (6070B0936401 white /02 red/03 silver) into box.

Notes: If finding anything uncommon, notice foreman or assistant at once.
MANUFACTURING PROCESS INSTRUCTIONS
MECHANICAL ASSEMBLY

MODEL : Doritos 2.0

Sub-assembly name: FA DIS ASS’Y
Document No.: Doritos 2.0 Slate FA DIS ASS’Y SOP
Written by: Nevil Chang Revision: 0.1
Date: 2015/07/28 Page: 1

A. Current station version list

<table>
<thead>
<tr>
<th>Station</th>
<th>Ver.</th>
<th>Station</th>
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<th>Station</th>
<th>Ver.</th>
<th>Station</th>
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</tbody>
</table>

B. Version Modify list

<table>
<thead>
<tr>
<th>Revision</th>
<th>Date</th>
<th>Station</th>
<th>Content</th>
<th>Ver.</th>
<th>Design</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.1</td>
<td>2015/07/28</td>
<td>ALL</td>
<td>FIRST VERSION</td>
<td>0.1</td>
<td>Nevil Chang</td>
</tr>
</tbody>
</table>

Auditor : Nevil Chang Tabulator : Alicia Chien
Step:

1. Turn off the machine first, then disassemble rear cover.

2. Rip the golden tape *1. (Fig.3)

---

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
</table>

Tabulator: Alicia Chien  
Auditor: Nevil Chang  
Issue department: NPSU-PPE
Step:

1. Disassemble Pogo/B FFC from M/B CNTR.  
   (Fig.1)

2. Loosen pogo/b screw * 2, rip golden tape.  
   (Fig.2 / Fig.3)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>Electric cross screwdriver (#0)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Alicia Chien  
Auditor: Nevil Chang  
Issue department: NPSU-PPE
Step:

1. Rip acid tape (6054A0076201). (Fig.1)

2. Disassemble battery cable. (Fig.2)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric cross screwdriver (#1)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Step:
1. Loosen battery screw (6052B0156101) * 3 & (6052B0245501) * 1.

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
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<tbody>
<tr>
<td>Electric cross screwdriver (#1)</td>
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</table>

Fig. 1

Tabulator: Alicia Chien  
Auditor: Nevil Chang  
Issue department: NPSU-PPE
Standard Operation Procedure

Document No.  Doritos Slate 2.0 FA DIS ASS’Y SOP  
Name  Disassemble Audio/B  
Station: 5(1/1)  
Ver.: 0.1  
Date  2015/07/28

Step:

1. Disassemble audio FFC. (Fig.1)

2. Loosen audio/B screw * 2. (Fig.2)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric cross screwdriver (#0)</td>
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<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Alicia Chien  
Auditor: Nevil Chang  
Issue department: NPSU-PPE
Step:

1. Rip golden tape that is on touch panel FPC. (Fig.1)

2. Disassemble touch panel FPC. (Fig.2)

3. Disassemble touch/B FFC. (Fig.3)

Notes: If finding anything uncommon, notice foreman or assistant at once.
Step:

1. Rip acid tape that is on speaker cable, then disconnect speaker cable from M/B. (Fig.1)

2. Loosen speaker screw * 4, then remove speaker. (Fig.2)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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<th>Qty</th>
</tr>
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<tbody>
<tr>
<td>Electric cross screwdriver (#1)</td>
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<td></td>
</tr>
</tbody>
</table>

Tabulator: Alicia Chien  
Auditor: Nevil Chang  
Issue department: NPSU-PPE
Step:
1. Disassemble rubber. (Fig.1)
2. Rip acid tape * 2. (Fig.2)
3. Disassemble antenna cable. (Fig.3)

Notes: If finding anything uncommon, notice foreman or assistant at once.
Step:
1. Rip tape that is on webcam/B FPC. (Fig.2)
2. Disconnect webcam/B FPC. (Fig.3)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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<th>Qty</th>
</tr>
</thead>
</table>

Tabulator: Alicia Chien  Auditor: Nevil Chang  Issue department: NPSU-PPE
Step:

1. Rip tape that is on panel FPC.

2. Disconnect FPC (6035B0131201).

Fig.1

Notes: If finding anything uncommon, notice foreman or assistant at once.
Step:

1. Loosen webcam/B screw * 1. (Fig.1)
2. Disassemble webcam/B.
3. Rip golden tape, disassemble power/B FFC. (Fig.2)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>Electric cross screwdriver (#1)</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Alicia Chien  
Auditor: Nevil Chang  
Issue department: NPSU-PPE
Step:

1. Loosen M/B screw * 6, WLAN screw * 1, then disassemble the M/B.

2. Disassemble WLAN card that is on M/B.

**Notes:** If finding anything uncommon, notice foreman or assistant at once.

<table>
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<tr>
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<tbody>
<tr>
<td>Electric cross screwdriver (#1)</td>
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<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Alicia Chien  
Auditor: Nevil Chang  
Issue department: NPSU-PPE
Step:

1. Rip gasket & acid tape. (Fig.1)

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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</table>

Tabulator: Alicia Chien        Auditor: Nevil Chang        Issue department: NPSU-PPE
Standard Operation Procedure

Document No. Doritos Slate 2.0 FA DIS ASS’Y SOP
Name: Disassemble Power/B

Station: 14(1/1)
Ver.: 0.1
Date: 2015/07/28

Step:
1. Loosen power/B screw * 1.
2. Disassemble power/B.

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
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<tr>
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<tr>
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Tabulator: Alicia Chien  Auditor: Nevil Chang  Issue department: NPSU-PPE
Step:

1. Loosen middle frame screw + 7.

2. Disassemble middle frame.

Notes: If finding anything uncommon, notice foreman or assistant at once.

<table>
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<tr>
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Fig.1

Tabulator: Alicia Chien  Auditor: Nevil Chang  Issue department: NPSU-PPE
Step:
1. Put the LCM into box.

Notes: If finding anything uncommon, notice foreman or assistant at once.