# Product End-of-Life Disassembly Instructions

**Product Category:** Notebooks and Tablet PCs

**Marketing Name / Model**
[List multiple models if applicable.]

| HP ProBook 4436s Notebook PC |

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**Purpose:** The document is intended for use by end-of-life recyclers or treatment facilities. It provides the basic instructions for the disassembly of HP products to remove components and materials requiring selective treatment, as defined by EU directive 2002/96/EC, Waste Electrical and Electronic Equipment (WEEE).

## 1.0 Items Requiring Selective Treatment

1.1 Items listed below are classified as requiring selective treatment.

1.2 Enter the quantity of items contained within the product which require selective treatment in the right column, as applicable.

<table>
<thead>
<tr>
<th>Item Description</th>
<th>Notes</th>
<th>Quantity of items included in product</th>
</tr>
</thead>
<tbody>
<tr>
<td>Printed Circuit Boards (PCB) or Printed Circuit Assemblies (PCA)</td>
<td>With a surface greater than 10 sq cm</td>
<td>4</td>
</tr>
<tr>
<td>Batteries</td>
<td>All types including standard alkaline and lithium coin or button style batteries</td>
<td>2</td>
</tr>
<tr>
<td>Mercury-containing components</td>
<td>For example, mercury in lamps, display backlights, scanner lamps, switches, batteries</td>
<td></td>
</tr>
<tr>
<td>Liquid Crystal Displays (LCD) with a surface greater than 100 sq cm</td>
<td>Includes background illuminated displays with gas discharge lamps</td>
<td>1</td>
</tr>
<tr>
<td>Cathode Ray Tubes (CRT)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Capacitors / condensers (Containing PCB/PCT)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Electrolytic Capacitors / Condensers measuring greater than 2.5 cm in diameter or height</td>
<td></td>
<td></td>
</tr>
<tr>
<td>External electrical cables and cords</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gas Discharge Lamps</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Plastics containing Brominated Flame Retardants weighing &gt; 25 grams (not including PCBs or PCAs already listed as a separate item above)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Components and parts containing toner and ink, including liquids, semi-liquids (gel/paste) and toner</td>
<td>Include the cartridges, print heads, tubes, vent chambers, and service stations.</td>
<td></td>
</tr>
<tr>
<td>Components and waste containing asbestos</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

PSG instructions for this template are available at [EL-MF877-01](#).
2.0 Tools Required

List the type and size of the tools that would typically be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

<table>
<thead>
<tr>
<th>Tool Description</th>
<th>Tool Size (if applicable)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Description #1</td>
<td>Motor-screw-driver “+”</td>
</tr>
<tr>
<td>Description #2</td>
<td>Motor-screw-driver “*”</td>
</tr>
<tr>
<td>Description #3</td>
<td>Motor-screw-driver “-”</td>
</tr>
<tr>
<td>Description #4</td>
<td></td>
</tr>
<tr>
<td>Description #5</td>
<td></td>
</tr>
</tbody>
</table>

3.0 Product Disassembly Process

3.1 List the basic steps that should typically be followed to remove components and materials requiring selective treatment:

1. Follow steps described in Disassembly instruction (file attached).
2. If parts can be removed without using a tool, remove it first.
3. Use correct screwdriver and torque value before unlock the screw
4. 
5. 
6. 
7. 
8. 

3.2 Optional Graphic. If the disassembly process is complex, insert a graphic illustration below to identify the items contained in the product that require selective treatment (with descriptions and arrows identifying locations).
# MANUFACTURING PROCESS INSTRUCTIONS

## MECHANICAL ASSEMBLY

### MODEL : SS11 ROXETTE

<table>
<thead>
<tr>
<th>Sub-assembly name:</th>
<th>SS11 Roxette FA DIS ASS'Y拆机SOP English</th>
</tr>
</thead>
<tbody>
<tr>
<td>Document No.:</td>
<td>SS11 Roxette FA DIS ASS'Y拆机SOP English</td>
</tr>
<tr>
<td>Written by:</td>
<td>Mo, Shi-qin</td>
</tr>
<tr>
<td>Date:</td>
<td>2011/2/15</td>
</tr>
<tr>
<td>Revision:</td>
<td>1.00</td>
</tr>
<tr>
<td>Page:</td>
<td>1 of 46</td>
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</table>

### A. Current station version list:

<table>
<thead>
<tr>
<th>Station</th>
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<th>Version</th>
<th>Station</th>
<th>Version</th>
<th>Station</th>
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### B. Version Modify list:

<table>
<thead>
<tr>
<th>Date</th>
<th>Station</th>
<th>Content</th>
<th>Ver.</th>
<th>Design</th>
</tr>
</thead>
<tbody>
<tr>
<td>2011/2/15</td>
<td>ALL</td>
<td>First Dis Ass'y</td>
<td>1.**</td>
<td>Yuan Jin</td>
</tr>
</tbody>
</table>

审核：__________ 制表：Mo, Shi-qin
Step:

1. Fetch battery from groove. Pull safe lock to left end, make it unlocked (figure1).

Notes: if finding anything uncommon, notice foreman or assistant at once.
Standard Operation Procedure

Document No. : SS11 Roxette FA DIS ASS'Y拆机 SOP English

Station: 2(1/1)

Name : Disassemble Cover

Ver. : 1.00

Date: 2011/02/15

Step:

1. Poke at cover Knob to right end, disassemble it

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
</table>

Tabulator: Mo, Shi-qin  Issuing department: IE
Step:

1. Dismantle DDR from M/B (Fig 1),

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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<th>Qty</th>
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<tbody>
<tr>
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<td></td>
</tr>
</tbody>
</table>

Tabulator: Mo, Shi-qin    Issuing department: IE
Standard Operation Procedure

Document No.: SS11 Roxette FA DIS ASS'Y SOP English

Station: 4(1/1)

Name: Dismantle ODD

Ver.: 1.00

Date: 2011/02/15

Step:

1. Dismantle ODD in the lower shell, and dismantle the screw (6052B0101901) * 1 (Fig 1).

   - Torsion: 2.0 ± 0.2 Kg/cm
   - Screw can't slippery a tooth.

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electronic opener of the cross(#1)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Mo, Shi-qin
Issuing department: IE
Step:

1. Dismantle HDD in the machine, Dismantle the screw (6052B0096601) × 4 (fig 1).

- Torsion: 1.5 ± 0.5 Kgf · cm
- Screw can't slippery a tooth, and can't fall into the machine.
- Disassemble the order: 4, 3, 2, 1
  ← 1, 2, 3, 4

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
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<td></td>
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</tbody>
</table>

Tabulator: Mo, Shi-qin  Issuing department: IE
Step:

1. Dismantle the fan (6033B0024901). Disassemble the fan cable from M/B CNTR (fig 1/2).
2. Dismantle the fixed fan screw (60520D080501) * 1 (fig 1/2)
   - Torsion: 1.5 ± 0.2 Kgf · cm
   - Screw can't slippery a tooth, and can't fall into the machine.
3. Dismantle K/B screw (6052B0101901) * 1
   - Torsion: 1.5 ± 0.2 Kgf · cm
   - Screw can't slippery a tooth, and can't fall into the machine.

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
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<th>holding fixture list (holding fixture standard)</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Electronic opener of the cross(#1)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Step:

1. Dismantle the loudspeaker in MB CNTR (fig 1)

Notes: if finding anything uncommon, notice foreman or assistant at once.
Standard Operation Procedure

Document No. : SS11 Roxette FA DIS ASS'Y 拆机 SOP English
Station: 8(1/1)

Name : Dismantle WLAN card
Ver. : 1.00
Date: 2011/02/15

Step :
1. Dismantle WLAN Antenna Cable on WLAN Card (fig 1).

Notes : if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
</table>

Tabulator : Mo, Shi-qin  Issuing department : IE
Step:

1. Dismantle Speaker Cable (fig 1/2).

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
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</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

Tabulator: Mo, Shi-qin  Issuing department: IE
Step:

1. Dismantle WLAN Cable (fig 1/2).
   - 13 inches of models(fig 1), 14 inches of models(fig 2).

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Mo. Shi-qin  Issuing department: IE
Step:

1. Put HDD Bracket (6053B0690401) & HDD on HDD tool, Dismantle the screw (6052B0131801) * 4。
   - Torsion: $2.5 \pm 0.2 \text{ Kgf \cdot cm}$
   - Screw can't slippery a tooth, and can't fall into the machine.

---

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electronic opener of the cross(#1)</td>
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<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Mo, Shi-qin  Issuing department: IE
Step:

【Have WWAN】

1. Dismantle WWAN Antenna Cable from WWAN Card.

Notes: if finding anything uncommon, notice foreman or assistant at once.
Step:

【Have WWAN】

1. Dismantle WWAN card in the machine platform (fig 1)

2. Dismantle the screw (6052B0096601) * 2
   - Torsion: 2.0 ± 0.2 Kgf cm
   - Screw can't slippery a tooth, and can't fall into the machine.

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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</tr>
</tbody>
</table>

Tabulator: __Mo, Shi-qin__  Issuing department: __IE__
Step:

1. Dismantle WLAN card in the machine platform (fig 1).
2. Dismantle the screw (6052B0096601) *2
   - Torsion: $2.0 \pm 0.2 \text{ Kgf} \cdot \text{cm}$
   - Screw can't slippery a tooth, and can't fall into the machine.
   - Streamline direction ➔
     Disassemble the order 2 ➔ 1
   - Streamline direction ➙
     Disassemble the order 1 ➙ 2

Notes: if finding anything uncommon, notice foreman or assistant at once.
Step:

1. Dismantle the screw (6052B0096601) * 2 from ODD Exit (fig 1).
   - **Torsion**: $1.5 \pm 0.2$ Kgf $\cdot$ cm
   - Screw can't slippery a tooth, and can't fall into the machine.

Notes: **if finding anything uncommon, notice foreman or assistant at once.**

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electronic opener of the cross(#1)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Mo, Shi-qin  Issuing department: IE
Step:

1. Dismantle the screw (6052B0096201) * 2 from the Battery trough (fig 1 1・2).
2. Dismantle the screw (6052B0096201) * 1 from the Battery trough (fig 1 3).
   - Torsion: 1.5 ± 0.2 Kgf cm
   - Screw can't slippery a tooth, and can't fall into the machine.
   - Streamline direction ➔
     - Disassemble the order 2 → 1 → 3
   - Streamline direction ➙
     - Disassemble the order 3 → 1 → 2

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
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</thead>
<tbody>
<tr>
<td>Electronic opener of the cross(#1)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Step:

1. Dismantle the screw (6052B0185501) * 5 (fig 1).
   - Torsion: 2.5 ± 0.2 Kgf · cm
   - Screw can't slippery a tooth, and can't fall into the machine.
   - Streamline direction ➔
     Disassemble the order 5 → 4 → 3 → 2 → 1
   - Streamline direction ➙
     Disassemble the order 1 → 2 → 3 → 4 → 5

Electronic opener of plum blossom (T8)
Step:

1. Pull down the shell screw (6052B0185501) * 5 (fig 1).
   - Torsion: 2.5 ± 0.2 Kgf · cm
   - Screw can't slippery a tooth, and can't fall into the machine.
   - Streamline direction ➔
     Disassemble the order 5 → 4 → 3 → 2 → 1
   - Streamline direction ➙
     Disassemble the order 1 → 2 → 3 → 4 → 5

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
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</table>
Standard Operation Procedure

Document No. : SS11 Roxette FA DIS ASS'Y 拆机 SOP English

Station: 19(1/1)

Name : Dismantle K/B screw

Ver. : 1.00

Date: 2011/02/15

Step:
1. Dismantle K/B screw (6052A0034701) *
   (fig 1)
   - Torsion : 2.5 ± 0.2 Kgf · cm
   - Screw can't slippery a tooth, and can't fall into the machine.
2. Dismantle BATT Cable on M/B CNTR
   (fig 2)

Notes : if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
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<tbody>
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</tbody>
</table>

Tabulator : Mo, Shi-qin  Issuing department : IE
Step:

1. Open K/B card and collude (fig 1).
2. Open Keyboard from the upper shell (fig 2).
3. Pull out K/B FFC from MB CNTR.

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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<th>Qty</th>
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</thead>
</table>

Tabulator: Mo, Shi-qin   Issuing department: IE
Step:

1. Dismantle Launch/B FFC from CNTR (fig 2).

Notes: if finding anything uncommon, notice foreman or assistant at once.
### Step:

1. Dismantle the upper shell (Fig1).

---

**Table: Holding Fixture List**

<table>
<thead>
<tr>
<th>Holding Fixture List (Holding Fixture Standard)</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>Holding Fixture List (Holding Fixture Standard)</td>
<td>Qty</td>
</tr>
</tbody>
</table>

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**Notes:** if finding anything uncommon, notice foreman or assistant at once.

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**Tabulator:** Mo, Shi-qin    **Issuing Department:** IE
### Step:

1. Dismantle card reader FFC from MB CNTR
2. For Finger print Model, dismantle FP FFC from MB CNTR (Fig 1).

<table>
<thead>
<tr>
<th>Tabulator</th>
<th>Issuing department</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mo, Shi-qin</td>
<td>IE</td>
</tr>
</tbody>
</table>

### Notes:

if finding anything uncommon, notice foreman or assistant at once.

<table>
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<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
</table>
Step:
1. Dismantle LCM Cable from MB CNTR, and dismantle cable (Fig 1).
2. Tear the acetic acid sticky tape *1(Fig 2).

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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<th>Qty</th>
</tr>
</thead>
</table>

Tabulator: Mo, Shi-qin  Issuing department: IE
Step:

1. Dismantle camera cable in MB CNTR (fig 1)
2. Dismantle camera cable (fig 2).

Notes: if finding anything uncommon, notice foreman or assistant at once.
Standard Operation Procedure

Document No. : SS11 Roxette  FA DIS ASS'Y 拆机 SOP English
Station: 26(1/1)
Name : Dismantle DC-in Cable
Ver. : 1.00
Date: 2011/02/15

Step:

1. Dismantle DC Jack from BTCB (fig 1)
2. Dismantle DC cable from holder (fig 2)

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
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</tr>
</tbody>
</table>

Tabulator: Mo, Shi-qin  Issuing department: IE
Step:

1. Dismantle USB/B from BTCB (1310A2411401), Dismantle the screw (6052B0101901) * 1 (fig 1).
   - Torsion: 1.5 ± 0.2 Kg/cm
   - Screw can’t slippery a tooth.

2. Dismantle FFC from M/B CNTR (fig 2).

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
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<th>Qty</th>
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<tbody>
<tr>
<td>Electronic opener of the cross(#1)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Step:

【Have RJ11】

1. Dismantle RJ11 (6017B0300701) Cable.

Notes: if finding anything uncommon, notice foreman or assistant at once.
Standard Operation Procedure

Document No. : SS11 Roxette FA DIS ASS’Y 拆机 SOP English
Station : 29(1/1)
Name : Dismantle Cable
Ver. : 1.00
Date: 2011/02/15

Step:

【Have RJ11 for Inter Dis】

1. Tear the acetic acid sticky tape (6054A0076201) *3 and dismantle cable (fig 1).

Notes : if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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</table>

Tabulator : Mo, Shi-qin  Issuing department : IE
Standard Operation Procedure

Step:

【Have RJ11 for Inter UMA】

1. Tear the acetic acid sticky tape (6054A0076201) * 4 and dismantle cable (fig 1).

![Fig 1](image)

<table>
<thead>
<tr>
<th>Notes</th>
<th>if finding anything uncommon, notice foreman or assistant at once.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Holding fixture list (holding fixture standard)</td>
<td>Qty</td>
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</tbody>
</table>

Tabulator: Mo, Shi-qin  Issuing department: IE
Standard Operation Procedure

Step:

【Have RJ11】
1. Dismantle the screw (6052B0101901) *1 (fig 2).
   - Torsion: 2.0 ± 0.2 Kg/cm
   - Screw can't slippery a tooth.
2. Dismantle RJ11 Cable from Modem (6017B0300701)(fig 1)
3. Dismantle Modem from MB (fig 2)

【No RJ11】

Notes: if finding anything uncommon, notice foreman or assistant at once.

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<thead>
<tr>
<th>Holding fixture list (holding fixture standard)</th>
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Tabulator: Mo, Shi-qin   Issuing department: IE
Step:

1. Dismantle WLAN Cable & WWAN Cable (fig 1/2)

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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</table>

Tabulator: Mo, Shi-qin  Issuing department: IE
Standard Operation Procedure

Document No.: SS11 Roxette  FA DIS ASS'Y 拆机 SOP English
Name: Dismantle Speaker and screw
Station: 33(1/1)
Ver.: 1.00
Date: 2011/02/15

Step:

1. Dismantle Speaker (6039B0046901) and the screw (6052B0096601) * 1(fig 1).
   ❖ Torsion: 1.5 ± 0.2 Kg/cm
   ❖ Screw can't slippery a tooth.

2. Dismantle Speaker Cable (fig 2).

Fig 1

Fig 2

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>Holding Fixture List (Holding Fixture Standard)</th>
<th>Qty</th>
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Tabulator: Mo, Shi-qin  Issuing department: IE
## Standard Operation Procedure

### Document No. : SS11 Roxette FA DIS ASS'Y 拆机 SOP English

### Station : 34(1/1)

### Name : Dismantle antenna cable

### Ver. : 1.00

### Date: 2011/02/15

### Step:

1. Tear LCM 上 Sticky tape.
   - 【Have WWAN】
   - 【No WWAN】
2. Dismantle WLAN Cable & WWAN Cable。
3. Dismantle WLAN Cable（fig 2）。
4. Tear 1pcs(6054B0691201) Conductive cloth（fig 3）

### Notes:

if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
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</table>

Tabulator : Mo, Shi-qin  
Issuing department : IE
**Step:**

1. Dismantle K-L BRKT (form 1) and the screw (6052B0101901) * 2 (fig 1 / 2).
   - **Torsion:** $2.5 \pm 0.2$ Kg/cm
   - **Screw can't slippery a tooth**
   - **Disassemble the order 1 → 2**

<table>
<thead>
<tr>
<th>Form 1</th>
<th>13&quot;</th>
<th>14&quot;</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>6053B0690001</td>
<td>6053B0689601</td>
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**Notes:** if finding anything uncommon, notice foreman or assistant at once.

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**Tabulator:** Mo, Shi-qin  **Issuing department:** IE
Step:

1. Dismantle the screw (6052B0101901) * 2 (fig 1).

2. Dismantle the No. 2 screw.
   ❖ Need to dismantle the earth connection.
   ❖ Torsion: 3.0 ± 0.2 Kg/cm
   ❖ Screw can't slippery a tooth.

Notes: if finding anything uncommon, notice foreman or assistant at once.

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</table>
Step:

1. Dismantle the screw (6052B0101901) * 2 (fig 1/2)
   - Torsion: 3.0 ± 0.2 Kg/cm
   - Screw can't slippery a tooth.

Notes: if finding anything uncommon, notice foreman or assistant at once.

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Tabulator: Mo, Shi-qin   Issuing department: IE
Standard Operation Procedure

Document No.: SS11 Roxette FA DIS ASS'Y 拆机 SOP English
Station: 38(1/1)
Name: Dismantle LCM
Ver.: 1.00
Date: 2011/02/15

Step:
1. Dismantle LCM in BTCB (fig 1/2/3/4).
2. Lean against the Kitting-box LCM the back.

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
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Tabulator: Mo, Shi-qin  Issuing department: IE
**Standard Operation Procedure**

**Document No.:** SS11  Roxette  FA DIS ASS'Y  拆机 SOP English  
**Station:** 39(1/1)  
**Name:** Dismantle ODD FFC  
**Ver.:** 1.00  
**Date:** 2011/02/15

**Step:**

1. Dismantle ODD FFC in MB (fig 1/2)

**Notes:** if finding anything uncommon, notice foreman or assistant at once.

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<thead>
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</table>

**Tabulator:** Mo, Shi-qin  
**Issuing department:** IE
Step:
1. Dismantle MB in BTCB (fig 1).
2. Dismantle the screw (6052B0101901)*2 (fig 1).
   - Torsion: 1.5 ± 0.2 Kg/cm
   - Screw can't slippery a tooth.
   - Disassemble the order: 1, 2 → 2, 1

Notes: if finding anything uncommon, notice foreman or assistant at once.

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</table>
Standard Operation Procedure

Document No. : SS11 Roxette FA DIS ASS'Y拆机 SOP English Station: ___41(1/1)___
Name : Dismantle ODD Switching board Ver. : 1.00 Date: 2011/02/15

**Step:**

1. Dismantle ODD Switching board(1310A2410901) (Fig 1).

---

**Notes:** if finding anything uncommon, notice foreman or assistant at once.

<table>
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</table>

Tabulator: ___Mo, Shi-qin___ Issuing department: ___IE___
Step:

1. Dismantle the screw(6052B0101901) * 2.
   - Torsion: 2.0 ± 0.2 Kg/cm
   - Screw can't slippery a tooth.
   - Disassemble the order: → 2, 1
     ← 1, 2

Notes: if finding anything uncommon, notice foreman or assistant at once.

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</table>
Standard Operation Procedure

Document No. : SS11 Roxette FA DIS ASS'Y 拆机 SOP English
Station: 43(1/1)
Name : Dismantle DC in cable
Ver. : 1.00
Date: 2011/02/15

Step:

1. Fetch MB on the support tool(Fig 1)
2. Dismantle DC in cable(6017B0300401 ) (fig 2)
3. Pull out DC in cable in M/B(fig 3).

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
<tr>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
<th>holding fixture list (holding fixture standard)</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>M/B Support tool</td>
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</tr>
</tbody>
</table>

Tabulator: Mo, Shi-qin  Issuing department: IE
Standard Operation Procedure

Document No. : SS11  Roxette  FA DIS ASS'Y 拆机 SOP English
Station: 44(1/1)

Name : Dismantle Thermal and the screw  Ver. : 1.00  Date: 2011/02/15

Step:
1. Fetch M/B on the support tool (fig 1).
2. Fetch Thermal on M/B.

<table>
<thead>
<tr>
<th>Discrete</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>UMA</td>
<td>6043B0092801</td>
</tr>
</tbody>
</table>

3. (UMA) : Dismantle Thermal screw * 4 (fig 1)
   - Torsion: 2.0 ± 0.2 Kgf cm
   - Can't notice the screw slippery tooth.
   - Disassemble the order: 1 → 2 → 3 → 4
   - Can't hold copper in charge of the place.

4. (DIS) Dismantle Thermal screw UMA * 6 (fig 2)
   - Torsion: 2.0 ± 0.2 Kgf cm
   - Screw can't slippery a tooth.
   - Disassemble the order: 1 → 2 → 3 → 4 → 5 → 6
   - Can't hold copper in charge of the place.

Notes: if finding anything uncommon, notice foreman or assistant at once.

<table>
<thead>
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<tbody>
<tr>
<td>M/B support tool</td>
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<tr>
<td>Electronic opener of the cross(#1)</td>
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</table>

Tabulator: Mo, Shi-qin  Issuing department: IE
Standard Operation Procedure

Document No. : SS11 Roxette FA DIS ASS’Y 拆机 SOP English
Name : Dismantle CPU

Step :

1. Fetch MB on the support tool (fig 1).

2. Dismantle CPU in CPU SOCKET (Open counterclockwise) (fig 2).

Notes : if finding anything uncommon, notice foreman or assistant at once.

<table>
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</thead>
<tbody>
<tr>
<td>M/B support tool</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>A word opener</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Suck pens</td>
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</tbody>
</table>

Tabulator : Mo, Shi-qin  Issuing department : IE