Product End-of-Life Disassembly Instructions

Product Category: Notebooks and Tablet PCs

Marketing Name / Model
[List multiple models if applicable.]

Name / Model #1 Compaq 510 Notebook
Name / Model #2 Compaq 511 Notebook
Name / Model #3 Compaq 610 Notebook
Name / Model #4
Name / Model #5

Purpose: The document is intended for use by end-of-life recyclers or treatment facilities. It provides the basic instructions for the disassembly of HP products to remove components and materials requiring selective treatment, as defined by EU directive 2002/96/EC, Waste Electrical and Electronic Equipment (WEEE).

1.0 Items Requiring Selective Treatment

1.1 Items listed below are classified as requiring selective treatment.
1.2 Enter the quantity of items contained within the product which require selective treatment in the right column, as applicable.

<table>
<thead>
<tr>
<th>Item Description</th>
<th>Notes</th>
<th>Quantity of items included in product</th>
</tr>
</thead>
<tbody>
<tr>
<td>Printed Circuit Boards (PCB) or Printed Circuit</td>
<td>With a surface greater than 10 sq cm</td>
<td>3</td>
</tr>
<tr>
<td>Assemblies (PCA)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Batteries</td>
<td>All types including standard alkaline and lithium coin or button style</td>
<td>2</td>
</tr>
<tr>
<td>batteries</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mercury-containing components</td>
<td>For example, mercury in lamps, display backlights, scanner lamps,</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td>switches, batteries</td>
<td></td>
</tr>
<tr>
<td>Liquid Crystal Displays (LCD) with a surface greater</td>
<td>Includes background illuminated displays with gas discharge lamps</td>
<td>0</td>
</tr>
<tr>
<td>than 100 sq cm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cathode Ray Tubes (CRT)</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Capacitors / condensers (Containing PCB/PCT)</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Electrolytic Capacitors / Condensers measuring</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>greater than 2.5 cm in diameter or height</td>
<td></td>
<td></td>
</tr>
<tr>
<td>External electrical cables and cords</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Gas Discharge Lamps</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Plastics containing Brominated Flame Retardants</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Components and parts containing toner and ink,</td>
<td>Include the cartridges, print heads, tubes, vent chambers, and</td>
<td>0</td>
</tr>
<tr>
<td>including liquids, semi-liquids (gel/paste) and toner</td>
<td>service stations.</td>
<td></td>
</tr>
<tr>
<td>Components and waste containing asbestos</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Components, parts and materials containing refractory</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>ceramic fibers</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Components, parts and materials containing radioactive</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>substances</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
2.0 Tools Required
List the type and size of the tools that would typically be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

<table>
<thead>
<tr>
<th>Tool Description</th>
<th>Tool Size (if applicable)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Description #1</td>
<td>Motor-screw-driver “+”</td>
</tr>
<tr>
<td>Description #2</td>
<td>Motor-screw-driver “*”</td>
</tr>
<tr>
<td>Description #3</td>
<td>Motor-screw-driver “-”</td>
</tr>
</tbody>
</table>

3.0 Product Disassembly Process
3.1 List the basic steps that should typically be followed to remove components and materials requiring selective treatment:

1. Follow steps described in Disassembly instruction (file attached).
2. If parts can be removed without using a tool, remove it first.
3. Use correct screwdriver and torque value before unlock the screw.
4. 
5. 
6. 
7. 
8. 

3.2 Optional Graphic. If the disassembly process is complex, insert a graphic illustration below to identify the items contained in the product that require selective treatment (with descriptions and arrows identifying locations).
# MANUFACTURING PROCESS INSTRUCTIONS
## MECHANICAL ASSEMBLY

**MODEL : VV09**

<table>
<thead>
<tr>
<th>Sub-assembly name:</th>
<th>VV09 FA DIS-ASS’ Y</th>
</tr>
</thead>
<tbody>
<tr>
<td>Document No.:</td>
<td>SOP VV09 FA DIS-ASS’ Y</td>
</tr>
<tr>
<td>Written by:</td>
<td>Zhang, Ying</td>
</tr>
<tr>
<td>Revision:</td>
<td>1.00</td>
</tr>
<tr>
<td>Date:</td>
<td>2009/5/18</td>
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<tr>
<td>Page:</td>
<td>1 of 29</td>
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</table>

### A.Current station version list:

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<tr>
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<th>Version</th>
<th>Station</th>
<th>Version</th>
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### B.Version Modify list:

<table>
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<th>Date</th>
<th>Station</th>
<th>Content</th>
<th>Ver.</th>
<th>Design</th>
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<tbody>
<tr>
<td>2009/5/18</td>
<td>ALL</td>
<td>First SOP for mass production</td>
<td>1.**</td>
<td>Sun,Amos</td>
</tr>
</tbody>
</table>

Auditor : ____________ Tabulator : ____________
Working Instruction

1. Pull latch, slip battery, and take it out.
   - Battery must be paralleled with machine when pushing out. (Fig.1)
2. Loosen screws of HDD Cover * 2 and DDR Cover * 1. (Fig.2)
   - Torsion: 2.0 ± 0.2 kgf cm
   - Screws can't be stripped.
3. Disassemble DDR Cover, HDD Cover and WLAN Cover.

Point for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list</th>
<th>Qty</th>
<th>Fixture list</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Automatic crossing screw driver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Zhang Ying  Issuing department: IE
Working Instruction

Document No. : SOP VV09 FA DIS-ASS'Y
Name : Disassemble HDD & Loosen screws

Fixtures list (Fixture standard)

1. Loosen screws of HDD * 1. (Fig.1)
   - Torsion: 2.0 ± 0.2 kgf · cm;
   - Screws can’t be stripped.

2. Loosen screws of ODD & K/B * 3 (Fig.2)
   - Torsion: 2.0 ± 0.2 kgf · cm;
   - Screws can’t be stripped.

3. Pull the puller and to Disassemble HDD. (Fig.1)

Point for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
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<tbody>
<tr>
<td>Automatic crossing screw driver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Zhang Ying
Issuing department: IE
Working Instruction

1. Loosen screws (6052B0096201) of SW cover.

- 14” Loosen screws *2
- 15” Loosen screws *3
- Torsion: 2.0 ± 0.2 kgf · cm
- Screws can’t be stripped.

Point for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
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</thead>
<tbody>
<tr>
<td>Automatic crossing screw driver</td>
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<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Zhang Ying  Issuing department: IE
Working Instruction

Document No. : SOP VV09 FA DIS-ASS'Y
Station : 3 (2/2)
Name : Loosen screws
Ver. : 1.00 Date : 2009/05/18

1. Loosen screws (6052B0111701 ) *2
   - Torsion : 2.0 ± 0.2 Kgf · cm
   - Screws can't be stripped or dropped into machine.

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>Automatic crossing screw driver</td>
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<td></td>
<td></td>
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</tbody>
</table>

Point for attention : If finding some defects, notice the gaffer and assistant

Tabulator : Zhang Ying  Issuing department : IE
Working Instruction

Document No. : SOP VV09 FA DIS-ASS’Y
Station : 4(1/1)
Name : Disassemble Antenna cable & ODD
Ver. : 1.00
Date : 2009/05/18

1. Disassemble Antenna cable from WLAN CARD.
2. Take out ODD. (Fig.1)

<table>
<thead>
<tr>
<th>Point for attention</th>
<th>If finding some defects, notice the gaffer and assistant</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator : Zhang Ying
Issuing department : IE
Working Instruction

Loosen screws of ODD

1. Loosen screws (6052B0097001) of ODD.
   14” Loosen screws *2,
   15” Loosen screws *3,

- Loosen screws with the sequence as figures showing
- Torsion: 2.0 ± 0.2 Kgf · cm
- Screws can't be stripped or dropped into machine.

Point for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
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<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Automatic crossing screw driver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Zhang Ying  Issuing department: IE
Working Instruction

Loosen screws of BTCB

1. Loosen screws of BTCB (6052A0021901) * 4
   - Torsion: 2.0 ± 0.2 Kgf · cm
   - Screws can't be stripped or dropped into machine.

2. Turn over the machine in the surface.

Point for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Automatic hexagonal screw driver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Working Instruction

Document No. : SOP VV09 FA DIS-ASS’Y
Station : 7(1/1)
Name : Disassemble SW/C
Ver. : 1.00
Date : 2009/05/18

1. Disassemble SW/C, Fig.1
   14” : 6070B0350501
   15” : 6070B0351101
   ❖ Sequence: 1→2→3

2. Turn over the K/B, Fig.2

Point for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
</table>

Tabulator: Zhang Ying
Issuing department: IE
Working Instruction

Document No. : SOP VV09 FA DIS-ASS'Y

Name : Disassemble SW/C&K/B FFC

Ver. : 1.00   Date : 2009/05/18

Fixtures list

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
</table>

1. Loosen Lock piece, take out K/B FFC from MB CNTR. Fig.1
2. Disassemble SW/C&K/B.

Point for attention: If finding some defects, notice the gaffer and assistant

Tabulator: Zhang Ying
Issuing department: IE
Working Instruction

Document No. : SOP VV09 FA DIS-ASS'Y  Station : __9(1/1)___
Name : Loosen screws, Disassemble Speaker  Ver. : __1.00__  Date : __2009/05/18__

1. Disassemble Speaker CNTR.(Fig.4)
2. Loosen screws of Speaker (6039B0031401).
   14" : 6052A0004501 * 3, Fig.1
   15" : 6052A0004501 * 2, Fig.2
   15" : 6052A0003501 * 1, Fig.3
   ❖ Torsion : 2.0 ± 0.2 Kgf * cm
   ❖ Screws can't be stripped or dropped into machine.

Point for attention : If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Automatic crossing screw driver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator : **Zhang Ying**  Issuing department : **IE**
Working Instruction

Document No. : SOP VV09 FA DIS-ASS'Y  Station : 10(1/1)
Name : Disassemble LCM Cable  Ver. : 1.00  Date : 2009/05/18

1. Disassemble LCM Cable CNTR  
2. Disassemble Camera CNTR.

Point for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
</table>

Tabulator: Zhang Ying  Issuing department: IE
Working Instruction

Document No. : SOP VV09 FA DIS-ASS’Y
Name : Disassemble Antenna Cable, Camera Cable

Station : 11(1/1)  Ver. : 1.00  Date : 2009/05/18

1. Pull out Antenna cable along the slot of BTCB. (Fig.1).

2. Disassemble Antenna Cable, Camera Cable. (Fig.2)

Point for attention : If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
</table>

Tabulator : Zhang Ying  Issuing department : IE
1. Loosen screws of LCM (6052B0098201) * 4.
   - Torsion: 3.5 ± 0.2 Kgf · cm
   - Screws can’t be stripped or dropped into machine.

Point for attention: If finding some defects, notice the gaffer and assistant

- Automatic hexagonal screw driver

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixure list (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Automatic hexagonal screw driver</td>
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<td></td>
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</tr>
</tbody>
</table>

Tabulator: Zhang Ying  Issuing department: IE
**Working Instruction**

Document No. : SOP VV09 FA DIS-ASS’Y  
Station : 12(2/2)  
Name : Loosen screws of LCM( For 15")  
Ver. : 1.00  
Date : 2009/05/18

---

1. Loosen screws of LCM  
(6052B0098201 )  * 4 *  
- Torsion : 3.5 ± 0.2 Kgf · cm  
- Screws can't be stripped or dropped into machine.

---

**Point for attention** : If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Automatic hexagonal screw driver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator : Zhang Ying  
Issuing department : IE
1. Loosen screws of TPCB.
   (6052B0098201) * 2 (for 14”);
   (6052B0098201) * 2 (for 15”)
   ◆ Torsion: 2.0 ± 0.2 Kgf · cm
   ◆ Screws can't be stripped or dropped into machine.

2. Turn over the machine in the surface.
3. Loosen screws of BTCB(6052A0021901) * 2.
   ◆ Torsion: 2.0 ± 0.2 Kgf · cm
   ◆ Screws can't be stripped or dropped into machine.

Point for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>Automatic hexagonal screw driver</td>
<td>1</td>
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</tr>
</tbody>
</table>

Tabulator: Zhang Ying    Issuing department: IE
Working Instruction

Disassemble TPCB

Point for attention: If finding some defects, notice the gaffer and assistant

1. Disassemble TPCB (Fig.1)
2. Disassemble TPCB TOUCH PAD FFC from M/B (Fig.2)

Tabulator: Zhang Ying  Issuing department: IE
Disassemble Bluetooth

1. Loosen screws of Bluetooth (6052A0004501) *2
2. Disassemble Bluetooth Cable from MB CNTR (Fig.2)
3. Disassemble Cable and Bluetooth
   - Torsion: 1.0 ± 0.2 Kgf · cm
   - Screws can't be stripped or dropped into machine.

Point for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Automatic crossing screw driver</td>
<td>1</td>
</tr>
</tbody>
</table>

Tabulator: Zhang Jing
Issuing department: IE
1. Loosen screws of M/B (6052A0034902) * 1 (Fig.1).
   - Torsion: $2.0 \pm 0.2$ Kgf cm
   - Screws can't be stripped or dropped into machine.

2. Disassemble RJ11 Cable (Fig.1).
   - The machine have not Modem, which disassemble the False shell (6051B0409801)① (Fig.3).

**FOR 15” ONLY**

3. Loosen screws of ODD extension board (6052A0034902) *2.
   - Torsion: $2.0 \pm 0.2$ Kgf cm
   - Screws can't be stripped or dropped into machine.

---

**Point for attention:** If finding some defects, notice the gaffer and assistant.
Working Instruction

Document No. : SOP VV09 FA DIS-ASS'Y
Name : Disassemble FAN Cable and M/B

Tabulator : Zhang Ying
Issuing department : IE

Station : 17(1/1)
Ver. : 1.00
Date : 2009/05/18

Disassemble FAN Cable and M/B

1. Disassemble FAN Cable CNTR, Fig.2, Fig.3.
2. Take out M/B.
   - Disassemble above the M/B first by right hand;
   - Please don't touch LED light part while taking and fetching M/B.

Fixtures list:

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Automatic crossing screw driver</td>
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</tbody>
</table>

Point for attention: If finding some defects, notice the gaffer and assistant.
Working Instruction

Document No. : SOP VV09 FA DIS-ASS'Y
Name : Disassemble FAN

Point for attention : If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
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<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Automatic crossing screw driver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

1. Loosen screws of FAN (6052A0003501) * 2.
   - Torsion : 2.0 ± 0.2 Kgf · cm
   - Screws can't be stripped.
2. Take down FAN (6033B0019801).

Tabulator : Zhang Ying   Issuing department : IE
Working Instruction

Document No. : SOP VV09 FA DIS-ASS’Y
Name : Disassemble WLAN and Loosen screws
Ver. : 1.00
Station : 19(1/2)
Date : 2009/05/18

For platform without WLAN, needn’t to disassemble WLAN

1. Put MB on supporting fixture.
2. Loosen two screws (6052A0034902) and take down WLAN. (Fig.1)
3. Loosen screws of thermal elastic*2
   - Torsion : 1.5 ± 0.2 Kgf · cm
   - Screws can't be stripped.

Point for attention : If finding some defects, notice the gaffer and assistant

<table>
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</tr>
</thead>
<tbody>
<tr>
<td>Automatic crossing screw driver</td>
<td>1</td>
<td>VV09 M/B B side supporting fixture</td>
<td>1</td>
</tr>
</tbody>
</table>

Tabulator : Zhang Ying
Issuing department : IE
Working Instruction

Document No. : SOP VV09 FA DIS-ASS’Y
Name : Assemble Wireless Card

Fixtures

<table>
<thead>
<tr>
<th>Qty</th>
<th>Fixture list (Fixture standard)</th>
</tr>
</thead>
</table>

Point for attention:
If finding some defects, notice the gaffer and assistant.

1. Pick and place 1PCS Wireless Card every time, only hold the two sides of RAM with figures (Fig.1)
   - Wear the gloves, pay attention to ESD.
   - Forbid pressing one side of Wireless Card and picking it on the other side (Fig.2 and Fig.3)
   - Forbid holding the two surfaces of Wireless Card (Fig.4)
   - Forbid fetching more than two Wireless Card at the same time (Fig.5)
   - Several Wireless Card can’t touch each other, especially the Golden figures (Fig.6)

Fig.1 GOOD

Fig.2 NG

Fig.3 NG

Fig.4 NG

Fig.5 Fetch more than two Wireless Card at the same time

Fig.6 Several Wireless Card can’t touch each other, especially the Golden figures

Tabulator : Zhang Ying
Issuing department : IE
**Working Instruction**

**Document No.** : SOP VV09 FA DIS-ASS’Y  
**Station** : 20(1/1)  
**Name** : Take down RAM and 15” ODD extension board  
**Ver.** : 1.00  
**Date** : 2009/05/18

**Tabulator** : Zhang Ying  
**Issuing department** : IE

**Fixture list**  
<table>
<thead>
<tr>
<th>Fixture list (Fixture standard)</th>
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<tbody>
<tr>
<td>Automatic crossing screw driver</td>
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<tr>
<td>VV09 M/B B side supporting fixture</td>
<td>1</td>
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**Point for attention** : If finding some defects, notice the gaffer and assistant

1. Put MB on supporting fixture.
2. Take down DDR. (IF have two, need disassemble the two DDR)
3. Tear the tape of acetic acid (6054A0076201) *1 and gasket (6054B0430101) *1 from RJ11 Cable. (Fig.2)
4. Take down 15” ODD extension board, Fig.3.

**FOR 15” ONLY**

**Fig.1**

**Fig.2**

**Fig.3**

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RoHS Compliant Product

ATTENTION
Working Instruction

Document No. : SOP VV09 FA DIS-ASS’Y  Station : 22(1/2)
Name : Loosen screws and take down THERMAL  Ver. : 1.00  Date : 2009/05/18

1. Put MB on supporting fixture.

2. Loosen four screws of Thermal.
   - Torsion: 1.5 ± 0.2 Kgf · cm
   - Screws can’t be stripped.
   - Don’t hold the Copper Pipe of Thermal.

3. Take down CPU Thermal.

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Point for attention: If finding some defects, notice the gaffer and assistant

Tabulator: Zhang Ying  Issuing department: IE
Working Instruction

1. Put MB on supporting fixture.

2. Loosen four screws of Thermal:
   - Torsion: 1.5 ± 0.2 Kgf · cm
   - Screws can’t be stripped.
   - Don’t hold the Copper Pipe of Thermal.

3. Take down CPU Thermal.

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Point for attention: If finding some defects, notice the gaffer and assistant

Tabulator: Zhang Ying
Issuing department: IE
Working Instruction

Document No. : SOP VV09 FA DIS-ASS'Y
Name : Take out CPU

1. Put MB on supporting fixture.
2. Take down CPU from CPU SOCKET with suck pen.
   (take down it in counter clockwise)

Point for attention : If finding some defects, notice the gaffer and assistant

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<tr>
<td>Flat screw driver</td>
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</tr>
<tr>
<td>suck pen</td>
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Tabulator : Zhang Ying  Issuing department : __IE__
Working Instruction

Fixtures list (Fixture standard)

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1. Put M/B on supporting fixture
2. Loosen screws (6052A0034902) * 2 and take down MODEM from M/B, (Fig.1, Fig.2)
3. Take down RJ11 CABLE (6017B0119501) from Modem. (Fig.3)

- Torsion: $1.5 \pm 0.2$ Kgf·cm
- Screws can't be stripped

Point for attention: If finding some defects, notice the gaffer and assistant

Tabulator: Zhang Ying  Issuing department: IE
Working Instruction

Document No. : SOP VV09 FA DIS-ASS’Y
Name : Visual inspect M/B

Station : 25(1/1)
Ver. : 1.00
Date : 2009/05/18

1. Cosmetic inspecting.
   - Don’t touch the LED lamp fetching M/B.
   - Inspect the cable manager dropped or not.
   - Inspect Audio Jack iron part coming off or not.
   - Inspect LCM CNTR PIN askew and cracked or not.

Table:

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Point for attention:
If finding some defects, notice the gaffer and assistant

Tabulator: Zhang Ying
Issuing department: IE