# Product End-of-Life Disassembly Instructions

**Product Category:** Notebooks and Tablet PCs

**Marketing Name / Model**
[List multiple models if applicable.]

<table>
<thead>
<tr>
<th>Name / Model #1</th>
<th>HP 540</th>
</tr>
</thead>
<tbody>
<tr>
<td>Name / Model #2</td>
<td>HP 550</td>
</tr>
<tr>
<td>Name / Model #3</td>
<td></td>
</tr>
<tr>
<td>Name / Model #4</td>
<td></td>
</tr>
<tr>
<td>Name / Model #5</td>
<td></td>
</tr>
</tbody>
</table>

**Purpose:** The document is intended for use by end-of-life recyclers or treatment facilities. It provides the basic instructions for the disassembly of HP products to remove components and materials requiring selective treatment, as defined by EU directive 2002/96/EC, Waste Electrical and Electronic Equipment (WEEE).

## 1.0 Items Requiring Selective Treatment

1.1 Items listed below are classified as requiring selective treatment.

1.2 Enter the quantity of items contained within the product which require selective treatment in the right column, as applicable.

<table>
<thead>
<tr>
<th>Item Description</th>
<th>Notes</th>
<th>Quantity of items included in product</th>
</tr>
</thead>
<tbody>
<tr>
<td>Printed Circuit Boards (PCB) or Printed Circuit Assemblies (PCA)</td>
<td>With a surface greater than 10 sq cm</td>
<td>3</td>
</tr>
<tr>
<td>Batteries</td>
<td>All types including standard alkaline and lithium coin or button style batteries</td>
<td>2</td>
</tr>
<tr>
<td>Mercury-containing components</td>
<td>For example, mercury in lamps, display backlights, scanner lamps, switches, batteries</td>
<td>1</td>
</tr>
<tr>
<td>Liquid Crystal Displays (LCD) with a surface greater than 100 sq cm</td>
<td>Includes background illuminated displays with gas discharge lamps</td>
<td>1</td>
</tr>
<tr>
<td>Cathode Ray Tubes (CRT)</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Capacitors / condensers (Containing PCB/PCT)</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Electrolytic Capacitors / Condensers measuring greater than 2.5 cm in diameter or height</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>External electrical cables and cords</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Gas Discharge Lamps</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Plastics containing Brominated Flame Retardants</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Components and parts containing toner and ink, including liquids, semi-liquids (gel/paste) and toner</td>
<td>Include the cartridges, print heads, tubes, vent chambers, and service stations.</td>
<td>0</td>
</tr>
<tr>
<td>Components and waste containing asbestos</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Components, parts and materials containing refractory ceramic fibers</td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Components, parts and materials containing radioactive substances</td>
<td></td>
<td>0</td>
</tr>
</tbody>
</table>
### 2.0 Tools Required

List the type and size of the tools that would typically be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

<table>
<thead>
<tr>
<th>Tool Description</th>
<th>Tool Size (if applicable)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Description #1 Motor-screw-driver “+”</td>
<td>Cross head of screwdriver</td>
</tr>
<tr>
<td>Description #2 Motor-screw-driver “*”</td>
<td>TORX T8 (2.31mm)</td>
</tr>
<tr>
<td>Description #3 Motor-screw-driver “-”</td>
<td></td>
</tr>
</tbody>
</table>

### 3.0 Product Disassembly Process

3.1 List the basic steps that should typically be followed to remove components and materials requiring selective treatment:

1. Follow steps described in Disassembly instruction (file attached).
2. If parts can be removed without using a tool, remove it first.
3. Use correct screwdriver and torque value before unlock the screw.
4. 
5. 
6. 
7. 
8. 

3.2 Optional Graphic. If the disassembly process is complex, insert a graphic illustration below to identify the items contained in the product that require selective treatment (with descriptions and arrows identifying locations).
## MANUFACTURING PROCESS INSTRUCTIONS
### MECHANICAL ASSEMBLY

**MODEL : DDD**

<table>
<thead>
<tr>
<th>Sub-assembly name:</th>
<th>DDD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Document No.:</td>
<td>SOP DDD</td>
</tr>
<tr>
<td>Written by:</td>
<td>Wang Fang</td>
</tr>
<tr>
<td>Date:</td>
<td>2007/7/20</td>
</tr>
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</table>

### A. Current station version list:

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<th>Version</th>
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<th>Version</th>
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<th>Version</th>
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### B. Version Modify list:

<table>
<thead>
<tr>
<th>Date</th>
<th>Station</th>
<th>Content</th>
<th>Ver.</th>
<th>Design</th>
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<tbody>
<tr>
<td>2007/7/20</td>
<td>ALL</td>
<td>First SOP</td>
<td>1.**</td>
<td>Tian Su-kun</td>
</tr>
</tbody>
</table>

Audit: ____________  Tabulator: __Wang Fang__
1. Disassemble Battery. (Fig.1).
2. Disassemble DDR Cover and screws. (Fig.2)
3. Disassemble WLAN COVER and screw. (Fig.3)
   ❖ Torque: 2.0 ± 0.5 Kgf · cm

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric-crossing screwdriver</td>
<td>1</td>
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</table>
Points for attention: If finding some defects, notice the gaffer and assistant

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<tr>
<td>Electric-crossing screw driver</td>
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<td></td>
</tr>
</tbody>
</table>

1. Disassemble HDD COVER and screw*2 (Fig. 1)
   - Torque: 2.0 ± 0.5 Kgf · cm

2. Disassemble HDD Screws and HDD (Fig. 2)
   - Torque: 2.0 ± 0.5 Kgf · cm

Tabulator: Wang Fang
Issuing department: IE
Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
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<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

1. Loosen screws (60520D046304) *4
   - Torque: 2.0 ± 0.5Kgf cm

Only For 17”
For 14”

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List(Fixture standard)</th>
<th>Qty</th>
<th>Fixture List(Fixture standard)</th>
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</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
<td>1</td>
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<td></td>
</tr>
</tbody>
</table>

1. Loosen screws (60520D046304) *4(1-4)
   ❖ Torque: 2.0 ± 0.5 Kgf · cm
Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
<td>1</td>
</tr>
</tbody>
</table>

1. Loosen bottom case screws (60520D046304) *3: Fig. 1
   - Torque: 2.0 ± 0.5 Kgf · cm

For 15”
1. Loosen bottom case screws (60520D046304) *4:Fig.1
   🔄 Torque: 2.0 ± 0.5 Kgf · cm

For 17”

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
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</tbody>
</table>
Working Instruction

Document No. : SOP DDD FA Dis-ASS’Y

Name : Loose screw

Station : 5(1/3)

Ver. : 1.00

Date : 2007/7/20

Points for attention:
If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

For 14”

1. Loose SW Cover screws*2 (6052A0051301), Fig.1
   - Torque: 2.0 ± 0.5 Kgf · cm
2. Loosen bottom case screws (60520D046304) *3: Fig.2
   - Torque: 2.0 ± 0.5 Kgf · cm

Tabulator: Wang Fang
Issuing department: IE
Points for attention: **If finding some defects, notice the gaffer and assistant**

<table>
<thead>
<tr>
<th>Fixture List(Fixture standard)</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
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<td></td>
</tr>
</tbody>
</table>

For 15”

Tabulator: Wang Fang  
Issuing department: IE
**Working Instruction**

**Document No.** : SOP DDD FA Dis-ASS’Y  
**Name** : Loosen screws  
**Ver.** : 1.00  
**Date** : 2007/7/20

![Image of a computer component with labels 1 to 5]

---

**Fig.1**

1. Loosen SW Cover screws*3 (6052A0051301), 1-3  
   - Torque: 2.0 ± 0.5 Kgf · cm
2. Loosen bottom case screws (6052A0021902) *2, 4-5  
   - Torque: 2.0 ± 0.5 Kgf · cm

---

**Points for attention:** If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
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<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
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<td></td>
<td></td>
</tr>
</tbody>
</table>

---

**Tabulator:** Wang Fang  
**Issuing department:** IE
Points for attention: If finding some defects, notice the gaffer and assistant

1. Take down WLAN cable (Fig.1),
2. Take down ODD (Fig.1),
3. Take down HDD slot screw*1 (6052A0030401), Fig.3
   ❖ Torque: 1.5 ± 0.5 Kgf · cm

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Points for attention: If finding some defects, notice the gaffer and assistant

1. Turn over, open LCM
2. Take down S/W Cover (Fig.1)
   - Disassembly sequence
     C—2—B
3. Open K/B (Fig.2)
Points for attention: If finding some defects, notice the gaffer and assistant

Disassembly sequence
C—2—B

1. Turn over, open LCM.
2. Take down S/W Cover (Fig.1)
3. Open K/B (Fig.2)

Tabulator: Wang Fang   Issuing department: IE
Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
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</thead>
</table>

Tabulator: Wang Fang
Issuing department: IE
1. Take down screws*2
   (6052A0030401) (Fig. 2)
   ❖ Torque: 1.5 ± 0.5 Kgf · cm
2. Disassemble speaker
   (6039B0015002/6039B0014402)
   CNTR from MB (Fig. 1)

For 14”

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
<td>1</td>
</tr>
</tbody>
</table>

Tabulator: Wang Fang  Issuing department: IE
1. Take down screws*2  
(6052A0030401)(Fig.2)  
Torque: 1.5 ± 0.5Kgf · cm  
2. Disassemble speaker  
(6039B0015002/6039B0014402)  
CNTR from MB(Fig.1)

For 15”

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List(Fixture standard)</th>
<th>Qty</th>
<th>Fixture List(Fixture standard)</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Tabulator: Wang Fang  
Issuing department: IE
1. Take down screws*2 (6052A0030401)(Fig.2)
   ❖ Torque : 1.5 ± 0.5 Kgf · cm

2. Take down speaker
   (6039B0015001/6039B0014401)
   CNTR from MB(Fig.1)

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List(Fixture standard)</th>
<th>Qty</th>
<th>Fixture List(Fixture standard)</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
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<td></td>
</tr>
</tbody>
</table>

Tabulator : Wang Fang  Issuing department : IE
1. Take down Antenna cable. (Fig. 1)
2. Disassemble Antenna Cable. (Fig. 2)

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List(Fixture standard)</th>
<th>Qty</th>
<th>Fixture List(Fixture standard)</th>
<th>Qty</th>
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</thead>
</table>

Tabulator: Wang Fang  Issuing department: IE
Working Instruction

Document No.: SOP DDD FA Dis-ASS’Y
Name: Disassemble Antenna cable
Ver.: 1.00
Date: 2007/7/20

Station: 11(2/3)

For 15”

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
<th>Fixture List (Fixture standard)</th>
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</table>

Tabulator: Wang Fang
Issuing department: IE
Working Instruction

Document No.: SOP DDD FA Dis-ASS’Y
Name: Disassemble Antenna cable

Station: 11(3/3)
Ver.: 1.00
Date: 2007/7/20

1. Take down Antenna cable (Fig.1)
2. Disassemble Antenna Cable (Fig.1)

Points for attention: If finding some defects, notice the gaffer and assistant

For 17”

Fixture List(Fixture standard) Qty Fixture List(Fixture standard) Qty

Tabulator: Wang Fang    Issuing department: IE
1. Take down Lid SW Cable from MB CNTR, (Fig.1)
2. Disassemble Lid SW Cable & Antenna Cable (Fig.1&2)

Points for attention: If finding some defects, notice the gaffer and assistant
Points for attention: If finding some defects, notice the gaffer and assistant

For 15”

1. Take down Lid SW Cable from MB CNTR, (Fig.1)
2. Disassemble Lid SW Cable & Antenna Cable (Fig.1&2)
Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
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<tbody>
<tr>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

For 17”

1. Take down Lid SW Cable from MB CNTR, (Fig.3),
2. Disassemble Lid SW Cable & Antenna Cable (Fig.1 & 2)
Points for attention: If finding some defects, notice the gaffer and assistant

For 14”

1. Disassemble Lid SW board (1310A2139703) on the top case position latch (Fig.1)
2. Disassemble LCM cable (Fig.2)
For 15”

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
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<th>Qty</th>
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</table>

1. Disassemble Lid SW board (1310A2139703) on the top case position latch (Fig.1)
2. Disassemble LCM cable (Fig.2)
For 17”

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
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</table>

Tabulator: Wang Fang  Issuing department: IE
Working Instruction

Document No.: SOP DDD FA Dis-ASS’Y
Name: Disassemble screws

Station: 14(1/2)  Ver.: 1.00  Date: 2007/7/20

1. Disassemble LCM cable
2. Take down screws*2 (60520D046304)
   \*torque: 3.0 ± 0.5 Kgf · cm

For 15”

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
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<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
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</tr>
</tbody>
</table>

Tabulator: Wang Fang  Issuing department: IE
Points for attention: If finding some defects, notice the gaffer and assistant

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<td></td>
<td></td>
</tr>
</tbody>
</table>

1. Disassemble LCM cable.
2. Take down screw*2 (60520D046304)
   **torque: 3.0 ± 0.5Kgf · cm**
Working Instruction

Document No.: SOP DDD FA Dis-ASS’Y
Name: Disassemble LCM

Station: 15(1/1)  Ver.: 1.00  Date: 2007/7/20

Points for attention: If finding some defects, notice the gaffer and assistant

<table>
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<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Fig. 1

1. Fetch one side of LCM, Disassemble screws*2 (60520D046304)
   • Torque: 3.0 ± 0.5 Kgf. cm

2. Disassemble LCM

For 14”

Fig. 2

For 15”

Fig. 3

For 17”

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<tbody>
<tr>
<td>Electric-crossing screwdriver</td>
<td>1</td>
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<td></td>
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</tbody>
</table>

For 14”

1. Turn over the whole unit
2. Disassemble ODD slot screws (6052B0097001) * 3 (1~3)
   - Torque: 2.0 ± 0.5 Kgf · cm
   - Screw can’t be stripped.

For 15”

For 17”

Tabulator: Wang Fang   Issuing department: IE
Points for attention: If finding some defects, notice the gaffer and assistant

<table>
<thead>
<tr>
<th>Fixture List (Fixture standard)</th>
<th>Qty</th>
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<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

For 14”

1. Disassemble bottom case screws (60520D046304) * 5
   - Torque: 2.0 ± 0.5 Kgf · cm

Tabulator: Wang Fang   Issuing department: IE
1. Disassemble bottom case screws (60520D046304) * 5
   ➢ Torque: 2.0 ± 0.5 Kgf · cm

For 15"

Fixtures List (Fixture standard) | Qty | Fixtures List (Fixture standard) | Qty
--- | --- | --- | ---
Electric-hexagonal screwdriver | 1 |  |

Points for attention: If finding some defects, notice the gaffer and assistant
1. Disassemble bottom case screws (60520D046304) * 5
   ✷ Torque: 2.0 ± 0.5 Kgf · cm

For 17”

Points for attention: If finding some defects, notice the gaffer and assistant

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<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
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</table>

Tabulator: Wang Fang  
Issuing department: IE
Working Instruction

Document No. : SOP DDD FA Dis-ASS’Y
Name : Disassemble screws
Station Station Station Station:
Ver. : 1.00
Date : 2007/7/20

1. Disassemble screws under the case*2(60520D046304), Fig.1
   • Torque : 2.0 ± 0.5 Kgf · cm
2. Turn over it.
3. Disassemble screws*2(60520D046304), Fig.2

For 14”

Points for attention: If finding some defects, notice the gaffer and assistant

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<tbody>
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</table>

Tabulator : Wang Fang
Issuing department : IE
Working Instruction

Document No. : SOP DDD FA Dis-ASS’Y
Name : Disassemble screws

Station : 18(2/3)  Ver. : 1.00  Date : 2007/7/20

Points for attention: If finding some defects, notice the gaffer and assistant

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</thead>
<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
<td>1</td>
<td></td>
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</table>

Fig.1
1. Disassemble bottom case screws(60520D046304) * 2, Fig.1
2. Turn over it
3. Disassemble screws*3(60520D046304), Fig.2
   Torque: 2.0 ± 0.5 Kgf · cm

For 15”

Tabulator : Wang Fang  Issuing department : IE
1. Disassemble screws*2 (60520D046304) Fig.1
2. Turn over it
3. Disassemble screws*3 (60520D046304) Fig.2

Torque: 2.0 ± 0.5 Kgf cm

Points for attention: If finding some defects, notice the gaffer and assistant

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<tbody>
<tr>
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Tabulator: Wang Fang  
Issuing department: IE
For 14”

Points for attention: If finding some defects, notice the gaffer and assistant

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</table>
Points for attention: If finding some defects, notice the gaffer and assistant

For 15”

1. Disassemble top case (Fig.1)
2. Disassemble TOUCH PAD FFC from M/B(Fig.2)
1. Disassemble top case (Fig.1)
2. Disassemble TOUCH PAD FFC from M/B (Fig.2)。

For 17”

Points for attention: If finding some defects, notice the gaffer and assistant

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Tabulator: Wang Fang    Issuing department: IE
Working Instruction

Document No. : SOP DDD FA Dis-ASS’Y
Name : Disassemble Bluetooth
Station : 20(1/1)
Ver. : 1.00
Date : 2007/7/20

Points for attention: If finding some defects, notice the gaffer and assistant

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<td>Electric-hexagonal screwdriver</td>
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<td>Chopsticks</td>
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</table>

Fig.1
1. Disassemble Bluetooth screws (6052A0004501) *2
2. Disassemble Bluetooth Cable from MB CNTR(Fig.2)
3. Disassemble Cable(6017A0042901) and Bluetooth
   ➢ Torque : 1.0 ± 0.5 Kgf · cm

Fig.2
For 14”
For 15”
For 17”

Fig.3

Fig.4

Tabulator : Wang Fang    Issuing department : IE
1. Disassemble ODD Extension plate
   Screw (6052A0020401)*2 (Fig.1)
   ❖ For 15" Only

2. 1. Disassemble ODD Extension plate
    Screw (Fig.2)
    ❖ For 17" Only
    ❖ Torque: 1.5 ± 0.5 Kgf · cm

Points for attention: If finding some defects, notice the gaffer and assistant

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<tbody>
<tr>
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</table>

Tabulator: Wang Fang    Issuing department: IE
If finding some defects, notice the gaffer and assistant.

Points for attention:

1. Disassemble RJ11 Cable (Fig.2)
2. Disassemble MB screws*2 (6052A0004501) (Fig.3).
   - Torque: $1.0 \pm 0.5$ Kgf · cm

<table>
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<tr>
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<tr>
<td>Electric-crossing screwdriver</td>
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Tabulator: Wang Fang  
Issuing department: IE
Working Instruction

Document No. : SOP DDD FA Dis-ASS’Y
Name : Disassemble Battery inverter board and MB

Station : 23(1/1)  Ver. : 1.00  Date : 2007/7/20

Points for attention: If finding some defects, notice the gaffer and assistant

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<tbody>
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Points for attention: If finding some defects, notice the gaffer and assistant

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Tabulator: Wang Fang
Issuing department: IE
Working Instruction

Document No. : SOP DDD FA Dis-ASS’Y

Station : 24(2/2)
Name : Disassemble ODD inverter board
Ver. : 1.00
Date : 2007/7/20

Fixtures List (Fixture standard) Qty

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Points for attention: If finding some defects, notice the gaffer and assistant

Table:

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<tbody>
<tr>
<td>Electric-hexagonal screwdriver</td>
<td>1</td>
<td>Working bench</td>
<td>1</td>
</tr>
</tbody>
</table>

1. Take down screws * 2 (6052B0001601)
2. Disassemble FAN (Fig.1&2) (6033B0006301)
   - Torque: 2.0±0.5kgf/cm*cm
Working Instruction

Document No.: SOP DDD FA Dis-ASS’Y
Name: Disassemble WLAN

Station: 26(1/1)
Ver.: 1.00
Date: 2007/7/20

Points for attention: If finding some defects, notice the gaffer and assistant

1. Disassemble two screws of WLAN (6052A0030401) (Fig.1),
2. Disassemble WLAN
3. Take down two elastic screws of Thermal (Fig.2)
   (For discrete)
   ❖ Torque: 1.5 ± 0.5 Kgf · cm

Fixtures List (Fixture standard) | Qty | Fixtures List (Fixture standard) | Qty
--- | --- | --- | ---
Electric-hexagonal screwdriver | 1 | | |
M/B fixture | 1 | | |

Tabulator: Wang Fang  Issuing department: IE
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<td>M/B fixture</td>
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For UMA MB
Points for attention: If finding some defects, notice the gaffer and assistant

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<tbody>
<tr>
<td>Flat screwdriver</td>
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<tr>
<td>Absorbing pen</td>
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<td>Electric-hexagonal screwdriver</td>
<td>1</td>
<td>M/B fixture</td>
<td>1</td>
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</table>

Torque: \(1.5 \pm 0.5 \text{ Kgf} \cdot \text{cm}\)
Points for attention: If finding some defects, notice the gaffer and assistant

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</thead>
</table>

LED Lamp

1. Cosmetic inspect
   - Don’t touch LED lamp when fetching M/B (Fig.1)
   - Cable trim clip can’t be dropped (Fig.1)
   - Check Audio Jack iron dropped or not (Fig.1)
   - Check LCM CNTR PIN whether tilted or broken (Fig.2)

Fig.1

Fig.2

Tabulator: Wang Fang    Issuing department: IE